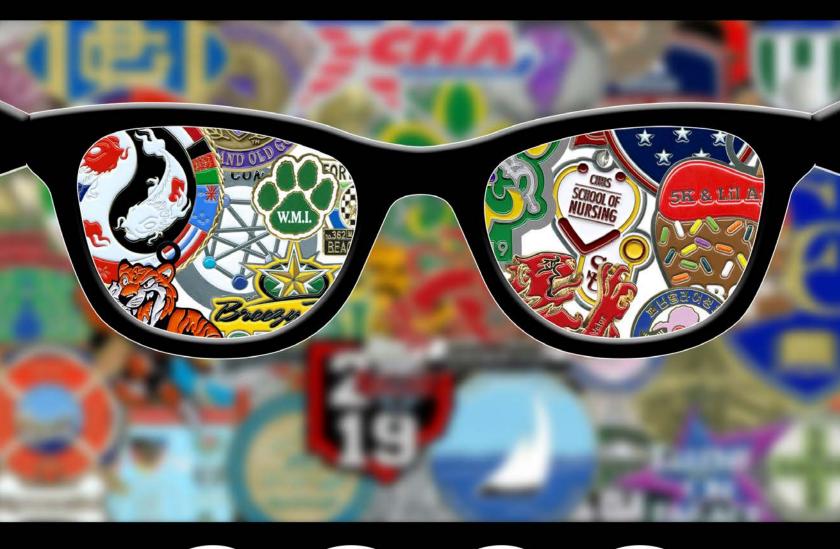
QUALITY CUSTOM PRODUCTS





2020

Our medals are your vision

Spin Cast Medals

1-5 day delivery. See page 30 and call for production availability.







3 Days

PRIORITY PRODUCTION!
5 Days or Less!



2 Days



2 Days





Antique Gold

Antique Silver

Antique Bronze

Pewter









Spin Cast Medals Single-Faced

Spin casting involves using centrifugal force to make castings from a rubber or a silicone mold. Spin cast products are a great option for customers who are seeking medals at an economical price.

Price Includes:
Antique gold, silver, or bronze with laser engravable plating.
0.125" thick
2D artwork
Shrink packaging

See additional options on page 28.

Art Charge: \$80 (A) if usable vector line art with converted type is not provided.

Production Time:
4 weeks from approved art plus delivery.

Rushes are available. See page 30.

MADE IN USA

ASERABLE













Spin Cast Medals Double-Faced

Price Includes:
Antique gold, silver, or bronze with laser engravable plating.
0.125" thick
2D artwork
Shrink packaging

For items without a loop, add \$0.12 (A) per piece to double face medal pricing.

Additional options on page 28.

Art Charge:

\$80 (A) per side if usable vector line art with converted type is not provided.

Production Time:
4 weeks from approved art plus delivery.

Rushes are available. See page 30.



Photo Image Spin Cast Medals

See page 34 for special tooling.









SIZE	25	50	75	100	125	150	175	200	300	400	500	750	1000	(13A)
1-1/2"	18.41	10.25	7.54	6.21	5.38	4.81	4.43	4.14	3.50	3.15	2.98	2.65	2.51	(15/4)
1-3/4"	18.74	10.77	7.98	6.61	5.80	5.26	4.85	4.58	3.88	3.57	3.35	3.06	2.94	
2"	19.51	11.39	8.64	7.27	6.46	5.93	5.53	5.26	4.58	4.23	4.01	3.75	3.64	
2-1/4"	19.88	11.91	9.08	7.76	6.94	6.37	5.97	5.69	5.05	4.68	4.47	4.16	4.06	
2-1/2"	21.36	13.01	10.27	8.88	8.04	7.52	7.12	6.83	6.15	5.82	5.60	5.38	5.22	
2-3/4"	21.50	13.36	10.62	9.30	8.49	7.91	7.52	7.25	6.61	6.21	6.07	5.73	5.60	
3"	21.58	13.78	11.35	10.05	9.30	8.80	8.55	8.20	7.58	7.34	7.12	6.88	6.75	
3-1/4"	21.73	14.19	11.75	10.52	9.79	9.37	8.95	8.68	8.14	7.83	7.58	7.34	7.21	
3-1/2"	22.81	15.41	12.96	11.72	11.00	10.52	10.17	9.90	9.28	8.99	8.80	8.55	8.42	

Keys

Custom keys to the city are perfect for any corporate or commemorative event.











Custom state, county, or city shaped ends.

SIZE	25	50	100	(3A)
4-1/2"	23.05	15.98	12.46	
7"	31.53	24.26	19.40	

Custom sizes available. Please call for quote.

Belt Buckles

Custom quality cast belt buckles are available in many shapes and designs.
All are furnished with a 1-3/4" belt loop attachment.





Die Cast



MADE IN USA

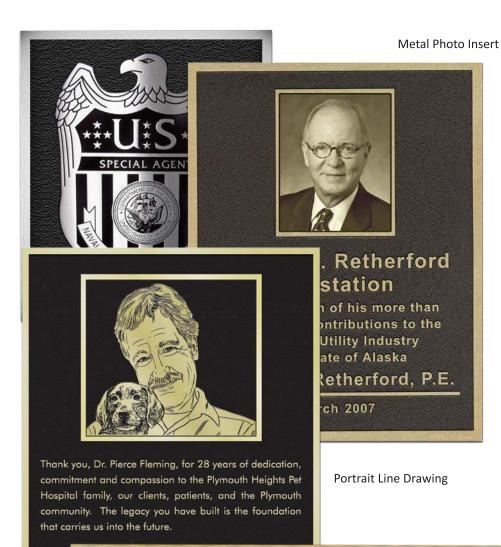




Spin Cast SIZE 25 50 100 150 200 300 (6A) 3" x 2" 19.36 10.09 9.31 13.64 10.80 8.49 3-1/2" x 2-1/2" 24.95 10.24 16.29 12.26 11.36 9.83

Page 5

Die cast available. Please call for quote.





Z-Bronze Plaques

Z-Bronze is a cost-effective alternative to cast bronze plaques. Z-Bronze looks and feels just like cast bronze without the high cost. Etchings have crisp text and details, and are available with an exterior coating.

Price Includes:
Black or Brown Suede Background
Exterior coating (if needed)

VHB tape or drilled holes are available on all thicknesses.

Blind-mounted studs are only available on 1/4" thickness.

Maximum Etchable Metal Size: 23-1/2" x 35-1/2"

Metal Photo Insert: \$120 (A)

Portrait Line Drawing: \$240 (A)

Art Charge: \$80 (A) if usable vector line art with converted type is not provided.

Production Time: 15 - 20 business days from approved art plus delivery.

Orders under two weeks require approval and possible rush charges.

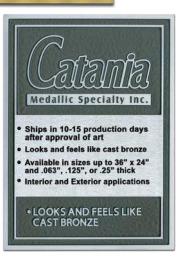


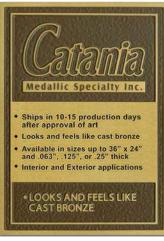
MADE IN USA

SIZE	1/16"	1/8"	1/4"	(3A)
under 25"	\$226 minimum	\$236 minimum	\$272 minimum	
25" - 49"	8.30	9.08	10.90	
50" - 99"	6.90	7.90	9.36	
100" - 179"	5.00	5.80	7.20	
180" - 499"	4.20	5.20	6.40	
Over 500"	3.80	4.74	5.64	

Custom shapes available. Please call for quote.

Price per square inch.





Die Cast Medals Single-Faced

Die cast items are made when molten metal is injected into a steel die, and is ideal for color fill, 3D tooling, and/or cut out or see thru designs.

Price Includes:
Antique brass, pewter, or copper
Bright brass, nickel, or copper plating
Round
3mm (0.118") thick
2D artwork
Individually polybagged

Soft Enamel Color Fill: \$0.10 (A) per color \$0.10 (A) color-filled words, per color

Color-filled word charge is in addition to color charge.

Epoxy Dome: \$0.10 (A) per piece.

Square: Add 10% to piece price.

Call for quote:
3D die
Additional thickness
Two-tone, black nickel,
bright gold, or matte finishes
Cloisonné style color fill
Preproduction sample
Emblem (no loop)

Art Charge:
\$80 (A) if usable
vector line art with converted type is
not provided.

Production Time:
5 weeks from approved art plus delivery.

For sizes not shown or ten week production pricing, please call for quote.



SIZE	100	200	300	500	750	1000	2500	(7A)
1-1/4"	5.22	3.36	2.66	1.98	1.76	1.60	1.34	
1-1/2"	6.38	4.20	3.36	2.60	2.28	2.10	1.86	
1-3/4"	7.04	4.70	3.80	2.94	2.60	2.44	2.20	
2"	7.84	5.28	4.30	3.34	3.04	2.88	2.62	
2-1/4"	8.70	5.92	4.80	3.82	3.54	3.38	3.10	
2-1/2"	9.66	6.70	5.52	4.54	4.24	4.06	3.76	
2-3/4"	10.54	7.36	6.12	5.18	4.86	4.66	4.36	
3"	11.50	8.02	6.76	5.84	5.50	5.30	4.98	
3-1/4"	12.54	8.90	7.64	6.66	6.32	6.10	5.74	
3-1/2"	13.46	9.48	8.32	7.34	6.94	6.74	6.34	



Die Cast Coins & Medallions

Price Includes:

Antique brass, pewter, or copper Bright brass, nickel, or copper plating Up to four soft enamel colors per side Round

> 3mm (0.118") thick 2D artwork Individually polybagged

Epoxy Dome: \$0.10 (A) per piece, per side

Square: Add 10% to piece price.

Call for quote:
Additional soft enamel color
Color filled text
3D die
Additional thickness
Two-tone, black nickel,
bright gold, or matte finishes
Cloisonné style color fill
Preproduction sample

Art Charge: \$80 (A) per side if usable vector line art with converted type is not provided.

Production Time: 5 weeks from approved art plus delivery.

Coin or Medallion?
The difference is in the flip.



MEDALLIONReadable when spun on a vertical axis.



Readable when spun on a horizontal axis.



























SIZE 1-1/2"	100	250	500	750	1000	2500	(6A)
	8.46	4.92	3.52	3.12	2.86	2.48	
1-3/4"	9.40	5.56	4.02	3.58	3.32	2.94	
2"	10.40	6.22	4.48	4.06	3.80	3.40	

The factory recommends antique plating on die cast coins and medallions.

Special Packaging

Call for quote.







Page 9 Coin Capsule Velvet Pouch Vinyl Pouch





Standard Diamond Cut

Two-Tone Diamond Cut



















Printed Insert

SIZE	100	250	500	1000	2500	5000	(6A)
1-1/2"	9.22	6.42	5.36	4.88	4.40	4.18	
SIZE 1-1/2" 1-3/4" 2"	11.60	8.34	7.10	6.36	5.86	5.62	
2"	14.82	11.14	9.64	8.70	8.12	7.80	







Oblique Line Edge

Flat Wave Edge

Curved Wave Edge

Die Struck Coins & Medallions

Die struck items are made when a steel die is used to strike an image into a flat piece of brass, iron, or copper. The striking process allows for very crisp 2D or 3D details with no variations in design, shape, or size from piece to piece. Die struck products are typically favored by the military and government agencies due to their high quality look and feel.

Antique brass, pewter, or copper
Bright brass, nickel, or copper plating
Round
3mm (0.118") thick
2D artwork
Individually polybagged

Soft Enamel Color Fill: \$0.60 (A) per piece per side Includes up to four colors per side.

Cloisonné Style: \$1.10 (A) per piece per side Includes up to four colors per side.

Epoxy Dome: \$0.16 (A) per piece, per side

> Sandblast: \$0.40 (A) per piece

> Antique Plating: \$1.00 (A) per piece

Diamond Cut Borders: 1-1/2": \$0.50 (A) per side 1-3/4" - 2": \$0.60 (A) per side

Call for quote:
3D die
Printing
Two-tone plating
Additional thickness
Cut outs or see through areas
Square or odd shape
Non published plating
Preproduction sample

Art Charge: \$80 (A) per side if usable vector line art with converted type is not provided.

Production Time:
4 weeks from approved art plus delivery.

Lapel Pins

Cloisonné Style

Cloisonné Style lapel pins are struck in brass or iron, and filled with resins giving you the same look and feel as cloisonné with the added benefit of Pantone color matching at a lower price.

Price Includes: Four colors Butterfly Clutch 0.05" - 0.063" thick 2D art Bright Plating

Additional Colors \$0.10 (A) per color

Additional Charges: Sandblasted Background \$0.20 (A) Antique Plating \$0.20 (A)

Soft Enamel

Soft Enamel lapel pins are struck in brass or iron, and filled with soft enamel paint that can be Pantone

color-matched.

Price Includes: Four colors Butterfly Clutch 0.05" - 0.063" thick 2D art Bright Plating

Additional Colors \$0.10 (A) per color

Additional Charges:
Sandblasted Background \$0.20 (A)
Antique Plating \$0.20 (A)
Epoxy Dome \$0.12 (A)

Standard for all Lapel Pins

Art Charge:

\$80 (A) per side if usable vector line art with converted type is not provided.

For square pins, use next row pricing.

Additional tooling charges may apply for 3D and cutouts.

Production Time:
4 weeks from approved art plus delivery.



Cloiso	Cloisonné Style										
SIZE	100	200	300	500	1000	2500	5000	(7A)			
3/4"	4.80	3.32	2.46	2.06	1.58	1.36	1.20				
7/8"	5.02	3.44	2.54	2.16	1.70	1.46	1.32				
1"	5.16	3.60	2.70	2.36	1.82	1.58	1.42				
1-1/4"	6.12	4.44	3.54	3.16	2.56	2.30	2.02				
1-1/2"	6.84	5.12	4.20	3.70	3.10	2.80	2.58				



Cloisonné with Print

Cloisonné Style lapel pins with screen printed graphics. Top quality lapel pin with high level of detail. Please call for quote.



Soft E	Soft Enamel											
SIZE	100	200	300	500	1000	2500	5000	(7A)				
3/4"	4.50	3.02	2.14	1.74	1.24	1.04	0.92					
7/8"	4.80	3.22	2.32	1.96	1.42	1.18	1.06					
1"	4.92	3.36	2.46	2.12	1.58	1.36	1.24					
1-1/4"	5.76	4.08	3.18	2.80	2.26	2.00	1.80					
1-1/2"	6.76	5.04	4.10	3.62	2.94	2.64	2.38					



3D Sculpt	t
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Metal	Metal Finish												
SIZE	100	200	300	500	1000	2500	5000	(7A)					
3/4"	4.30	2.80	1.92	1.54	1.20	0.98	0.88						
7/8"	4.54	2.96	2.06	1.68	1.34	1.08	1.00						
1"	4.68	3.10	2.20	1.86	1.50	1.26	1.16						
1-1/4"	5.46	3.76	2.88	2.50	2.06	1.78	1.66						
1-1/2"	6.06	4.34	3.42	2.92	2.48	2.16	2.04						





















Photo	Etched							
SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	4.56	3.08	2.20	2.00	1.50	1.28	1.14	
7/8"	4.72	3.22	2.34	1.94	1.58	1.40	1.28	
1"	4.84	3.34	2.46	2.06	1.72	1.52	1.42	
1-1/4"	5.56	3.90	2.98	2.58	2.18	1.94	1.80	
1-1/2"	6.18	4.52	3.62	3.28	2.82	2.52	2.38	





















Offset	Offset Printed											
SIZE	100	200	300	500	1000	2500	5000	(7A)				
3/4"	5.66	3.30	2.50	1.88	1.02	0.78	0.56					
7/8"	5.74	3.36	2.58	1.94	1.12	0.86	0.66					
1"	5.78	3.42	2.62	2.00	1.18	0.92	0.72					
1-1/4"	6.02	3.64	2.86	2.26	1.46	1.18	0.98					
1-1/2"	6.22	3.84	3.08	2.54	1.72	1.42	1.20					

Lapel Pins

Metal Finish

Metal Finish lapel pins are die struck in brass or iron, and offer sharp details and finishes perfect for businesses and corporations.

Price Includes: Bright Plating Butterfly Clutch 0.05" - 0.063" thick 2D art

Additional Charges: Sandblasted Background \$0.20 (A) Antique Plating \$0.20 (A)

Photo Etched

Photo Etched lapel pins are etched into brass, and then filled with soft enamel color that can be Pantone color matched.

Price Includes:
Four colors
Butterfly Clutch
0.031" thick
2D art
Only available in Bright Plating

Additional Colors \$0.10 (A) per color

Epoxy Dome \$0.12 (A)

Offset Printed

Printed Lapel Pins are perfect for complex color combinations. They are ideal for photo reproductions or designs with gradient color blends and custom shapes.

Price Includes:
Unlimited colors
Butterfly Clutch
0.031" thick
2D art
Aluminum, brass, or iron material
Epoxy dome

Magnetic backing available.
Please call for quote.





Express Printed Pins

Express Printed lapel pins are perfect for quick turnaround times and exact logo reproduction.

A printed disc is attached to a gold, silver, or black finding and covered with a protective poly dome.

Thickness: 0.03"

Up to nine different sizes in seven different shapes are available.

Price Includes:
Stock finding in gold, silver, or black.
Butterfly Clutch
Individually polybagged
Poly Dome Insert

Art Charge: \$80 (A) if usable vector line art with converted type is not provided.

Available to ship five days after art approval.

Production begins the day after art approval.





































	OVALS	CIR	CLES	SQUA	RES	SQUAI ROUNDED C		TRIAN	GLES	RECTA	ANGLES		TANGLES DED CORNERS
Part #	Size	Part#	Size	Part #	Size	Part #	Size	Part #	Size	Part #	Size	Part #	Size
OV-1	7/8" X 3/4"	CR-1	3/4"	SQ-1	3/4"	SRC-1	3/4"	TR-1	3/4"	RT-2	1" X 1/2"	RRC-1	1" X 3/4"
OV-2	1-1/4" X 3/4	" CR-2	7/8"	SQ-3	1"	SRC-2	1"			RT-3	1" X 3/4"	RRC-4	1-1/4" X 3/4"
OV-3	1-1/4" X 7/8	8" CR-3	1"	SQ-4	1-1/4"	SRC-3	1-1/4"			RT-4	1-1/4" X 1/2"	RRC-5	1-1/4" X 1"
		CR-4	1-1/4"	SQ-5	1-1/2"					RT-5	1-1/4" X 3/4"		
		CR-5	1-1/2"							RT-6	1-1/4" X 1"		
										RT7	1-1/2" X 1"		

5 Day Service									
100	300	500	1000	2500	(5A)				
3.14	1.82	1.55	1.42	1.29					



Custom shapes also available. Please call for quote.

7 Day Service										
Finish	100	200	300	500	750	1000	(6A)			
Antique Gold or Silver	6.12	4.76	4.26	3.74	3.40	3.06				
Frosted Gold or Silver	6.64	5.28	4.76	4.26	3.92	3.58				
2-Tone Gold and Silver	7.14	5.78	5.44	4.94	4.60	3.46				

Items 5 Day Service

Express Print is perfect when you need a custom item, but you don't have four weeks.

Items:

-Etched or Die Cast Ornaments w/ printed inserts

-Medals w/ Printed inserts

-Coins & Medallions w/ printed inserts or color cast print

Please call for quote.

Art Charge:

\$80 (A) if usable vector line art with converted type is not provided.

Available to ship five days after art approval.

Production begins the day after art approval.

PC-1 thru PC-4 for inserts only



Bright Gold Bright Silver



Antique Gold

Antique Silver



Ornaments





Variety of shapes available. Please call for quote.

Medals



Bright Gold Bright Silver Bright Bronze



Black Finish Border





Coins & Medallions

Printed Inserts





Color Cast Print



Printed Ribbons





	100	250	500	750	1000	2000	(6A)
7/8" x 32"	2.16	1.20	0.80	0.74	0.70	0.64	
7/8" x 32" 1-1/2" x 32"	2.24	1.34	0.94	0.88	0.82	0.76	

All pricing is for ribbons attached to Catania products only. Call for quote if needed in bulk.

Full Color Ribbons



	100	250	500	750	1000	2000	(6A)
	100	230	300	750	1000	2000	(04)
1-1/2" x 32"	2.72	1.80	1.34	1.30	1.14	1.02	

All pricing is for ribbons attached to Catania products only. Call for quote if needed in bulk.

Custom Ribbons

Printed Ribbons

Price Includes:

One color text or art printed on stock ribbon color with one side of art, and a jumpring.

Additional Charges:

Snap Clip \$0.14 (A) Sewn In \$0.20 (A) Set up fee \$60 (A) \$90 (A) Custom color match

Stock Colors:















R/W/B







Orange









Yellow





Green 347



Dark Green



Blue 3125





3435

Purple

Purple 267

Purple

Metallic Ink = \$0.14 (A) extra per piece.

Full Color Ribbons

Price Includes: One side of art and a jumpring.

Additional Charges:

Snap Clip \$0.14 (A) Sewn In \$0.20 (A) \$60 (A) Set up fee

Standard for Printed and Full Color **Ribbons:**

Art Charge:

\$80 (A) if usable vector line art with converted type is not provided.

Production Time for Printed and Full Color: 4-5 weeks from approved art plus delivery.

Custom Lanyards

Price Includes: 35-1/2" long lanyard One side of art/text One color art/text J-Hook attachment Stock color

Additional Charges: Set up fee \$60(A)

Call for quote:
Other attachments - page 27
Text or art on both sides
Text or art with multiple colors
Plastic badge holders
Custom Pantone color match

Art Charge:

\$80 (A) if usable vector line art with converted type is not provided.

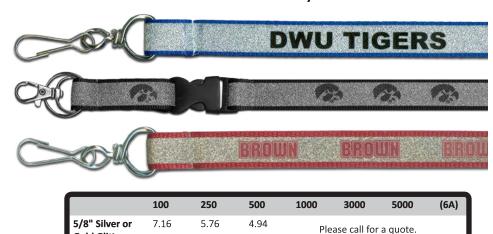
Production Time: 4 weeks from approved art plus delivery.

Stock Colors:





Printed Glitter Lanyard



Printed Polyester Lanyard

Gold Glitter



	100	250	500	1000	3000	5000	(6A)
5/8" & 3/4" 1 Color	3.86	2.38	1.58	1.28	1.12	1.04	
1" 1 color	3.90	2.24	1.60	1.32	1.16	1.10	

Printed Tube Strap Lanyard



	100	250	500	1000	3000	5000	(6A)
5/8" 1 Color	3.72	2.54	2.08	1.82	1.64	1.60	



	100	250	500	1000	3000	5000	(6A)
5/8" & 3/4"	3.16	1.76	1.28	1.04	0.90	0.82	
1"	3.28	1.88	1.40	1.16	1.02	0.92	

Woven Polyester Lanyard



	100	250	500	1000	3000	5000	(6A)
5/8" 1 Color	5.92	3.36	2.58	2.10	1.80	1.70	
3/4" 1 color	5.98	3.44	2.64	2.18	1.86	1.78	
1" 1 color	6.18	3.62	2.84	2.36	2.06	1.96	



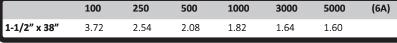
1-1/2" X 38" Ribbons

Ribbons in a variety of color combinations.

Sewn into "V" shape with brass jump ring.







Blank Lanyards

3/4"x 35" w/ lobster claw attachment







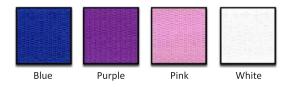


Orange









	1-99	100-249	250+	(3A)
3/4" x 35"	1.38	1.16	0.94	





PVC Items

A variety or products are offered in soft PVC with stunning vibrant colors. Several different attachments are available.

Please call for quote.









Back with custom printing

















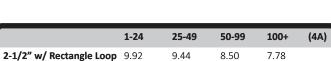
Medals of Distinction

Stock academic medals.

Available in bright finish only 2-1/2" with Rectangle Loop Bulk packaging Engraving available, add \$4.00(A) and \$20(X) set up charge. Individual personalization \$3.00(A)

No attachments. See page 19 for ribbons. For further options, see page 31.







Scholastic Medals

Stock academic medals.

Available in bright finish only
2" with Round Loop
Bulk packaging
Engraving available, add \$4.00(A) and
\$20(X) set up charge.
Individual personalization \$3.00(A)

No attachments. See page 19 for ribbons. For further options, see page 31.



	1-24	25-49	50-99	100+	(4A)
2" w/ Round Loop	6.36	5.96	5.76	5.46	





Emblematic Collection

Use the same emblem with a multitude of attachments and accessories. This is a perfect option for years of service and customer appreciation programs as well as gift store items.

All items (except business card holder, divot tool, and retractable reel) available in gold or silver finish.

Minimum of 100 emblems with 20 pieces per attachment.

Please call for quote.

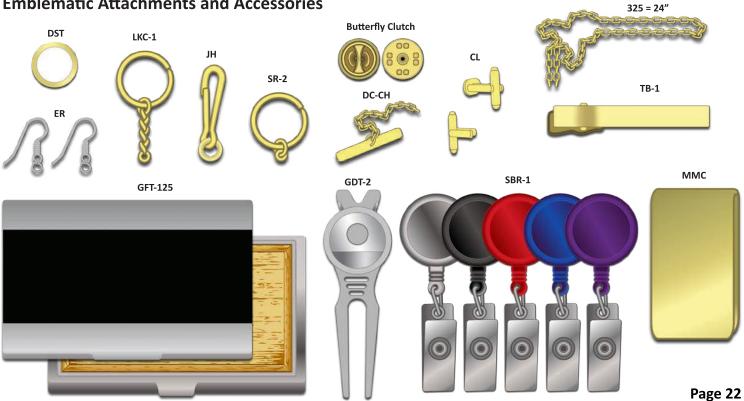


324 = 18"

Emblematic Attachments and Accessories

Money Clip

Cuff Links



Business Card Holder (only available in silver)

Collegiate Items

We offer lapel pins, lanyards, keychains, graduation medals, emblematic gifts, and more. All items are custom made to your specifications.































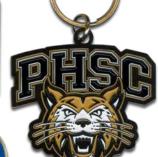


STATE GO

O FORTH TO SE















Bottle Openers

Pop2Now Bottle & Can Opener

One opener opens all pop top bottles and all pull tab cans, and can be customized with your logo or event.

Please call for a quote.

Open Cans & **Bottles**















Pop2Now with direct to metal print.

















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FB E ROPE HORSES

3" Embroidered Patches 500 1001 1501 2500 (6A) Coverage 75% 3.46 1.96 1.50 1.16 1.00 0.84 100% 3.88 2.29 1.78 1.32 1.16 1.00 4" Embroidered Patches 250 500 1001 1501 2500 (6A) 75% 4.16 2.54 1.94 1.52 1.30 1.16 100% 4.88 2.98 2.34 1.74 1.50 1.32 5" Embroidered Patches 100 250 500 1001 1501 2500 (6A) Coverage 5.42 2.76 2.22 1.92 1.68 75% 3.46 100% 6.34 4.10 3.32 2.70 2.22 1.98

Embroidered Patches

Price Includes:
Nine colors per design
Merrow Border
Twill background
Sew on backing

Metallic Thread: 50% thread coverage add 15% to piece price

75% thread coverage add 20% to piece price

100% thread coverage add 25% to piece price

Backing: Iron on \$0.06 (A) per piece, per inch

Double Sided Tape \$0.08 (A) per piece, per inch

Velcro \$1.40 (A) per set up, 3" to 5"

Size: Length plus width divided by 2

For quantities and size not shown, please call for a quote.

Production Time:
4 weeks from approved art plus delivery.



First Responders





































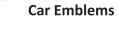




Specialty Items

Please call for quote.





Golf Bag Tags



LED Lights

Die Cast Spinner



Cutting Boards

All states available.





Printed Tags



Special Recognition & Years of Service Pins



















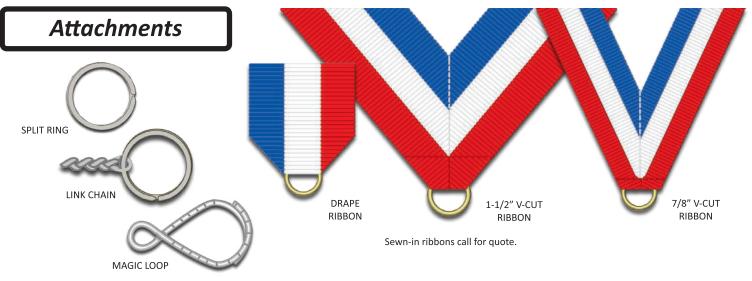








30,000 Hours Service



Attachments	1-500	501+	(2A)
Drapes - All colors	0.40	0.36	
7/8" x 32" "V" cut	0.44	0.40	
1-1/2" x 32" "V" cut	0.60	0.54	
Attached jumpring to any medal	0.04	0.04	
24mm Split ring	0.30	0.20	
Link keychain with 25mm split ring	0.46	0.40	
Magic loops (figure 8 style)	0.20	0.16	
Attachment of ribbons or keychains to medals	0.10	0.10	
KEYCHAINS AVAILABLE IN BRIGHT GOLD & BRIGH	HT SILVER	ONLY	

Call for quote on Miscellaneous Attachments.



PB-1

Magnetic Backs

CARABINER

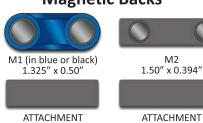
ноок

METAL

ноок

BASE

BULLDOG





LOBSTER

CLAW



ATTACHMENT

BASE



IRON MAGNET
1"

MAGNET BACK Brass plate: AOT0000114 Nickel plate: AOT0000060

Packaging

PB -2

Shrink wrap packaging is standard	NO CHARGE	
Individual poly bag packaging	0.10 each	(A)
Plastic presentation boxes (SHIPPED IN BULK ONLY)		
#1 Box 2" x 2" x 1/4" size	0.89 each	(A)
#2 Box 2-9/16" x 2-9/16" x 1/2" size	1.21 each	(A)
#3 Box 2-9/16" x 3-1/2"x 1/2" size	1.21 each	(A)
#4 Box 2-1/16" x 4-3/8" x 7/16" size	1.11 each	(A)

SB-4

SB-5

SB-3

BASE

Different Styles of Medals

2-D Line Art

The artwork on the medal or coin is a two dimensional drawing.

Photo Image

We take a photograph and cast that image directly into the piece. *SPIN CAST ONLY

> A three dimensional mold sculpted to the exact likeness of your photo.

3-D

Multi Level Add On

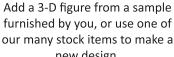
3-D Add On

Sample Photo

NO DIE

CHARGES!







SIDE VIEW



1/32" add ons are attached to the item, allowing for smooth flat levels that are higher than the raised border.

> ADD-ON LEVEL **ABOVE BASE**

SIDE VIEW

Color Fill

Design Options



Multiple textured levels can be lasered into your design to add different depths.

Not available with all designs.



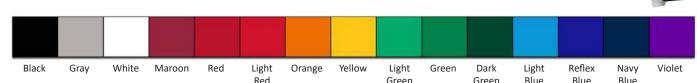
Medals and coins can have an area that is cut out of the design for a see thru effect. Not available on all designs.

Medals and coins can have color added to various areas to enhance the look of the item. Not available with all designs. Additional charges apply.

Epoxy Color Fill

Custom PMS colors are

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BASIC GUIDELINES FOR SETTING UP ARTWORK

RASTER IMAGES

Pixels are individual blocks of unique colors placed together to make up a raster image. Pixel-based images can come from a digital camera, scanner, or downloaded from the internet.

Individual components of these images cannot be separated or altered, and resolution diminishes when enlarged. While an image may look fine when it is small, it will look blurry and distorted when the size is increased.

If an image is enlarged and it gets blurry or you can see the individual blocks of color, it is a raster image.

Raster images commonly have the file extensions: .bmp, .jpg, .png, or .tiff.

VECTOR IMAGES

Nodes are the points in computer drawn lines that make up a vector image. Lines can be curved or straight, and make any shape that is desired. Node-based images are usually created in a graphics program such as Adobe Illustrator, Corel Draw, and Macromedia Freehand.

Individual components of these drawn images can be separated, colors can be changed, and the size can be increased with no loss of resolution.

A vector image can only be truly manipulated in a vector graphics program. If you are given a file with a graphics program extension, it must be checked to make sure it is true vector art. For example, a bitmap can be saved as a graphics file, but when it is opened it is not vector art, it's still a bitmap inside the file.

Common examples of vector images have the file extensions .eps, .ai, .cdr, & .pdf.



PIXELS vs NODES

RASTER IMAGE VECTOR IMAGE





Both images look identical at this size. Note the circled area on the smiley face.



The circled area on the raster image has increased by 1000%, which results in poor resolution.



The circled area on the vector image has increased by 1000%, and caused no change in resolution.



The color can also be changed.

Artwork is generally set up in a 2:1 size ratio. Small items like lapel pins are setup in a 3:1 ratio.

SPIN CAST ITEMS:

The best way to produce artwork for a spin cast product is by using raised SOLID shapes, and sinking detail lines into those shapes. When setting up spin cast art, any raised lines should be at least 0.035" thick, unless it is a color filled area, which must be a minimum of 0.06". Sunken detail lines should generally be at least 0.01" thick.



ORIGINAL IMAGE

(Raised lines are too thin.)

Black = raised shape areas White = sunken detail lines

REDRAWN FOR SPIN CAST (Solid with sunken details.)

DIE CAST OR DIE STRUCK ITEMS:

The die struck or die cast production process allows us to produce much thinner raised lines than we are able to with spin cast items. This allows us to produce more details and use more color. Raised lines surrounding areas for color filling are generally as small as 0.02", and sunken detail lines are about the same as spin cast, at 0.01".



REDRAWN FOR DIE CAST/STRUCK (Raised lines with multiple color fills.)

ACKNOWLEDGEMENT:

All orders are acknowledged in writing by fax or email. If you do not receive an acknowledgement from Catania Medallic Specialty, Inc., you must contact customer service to make sure your order was received and processed. It is the customer's responsibility to ensure their order has been received.

GENERAL INFORMATION:

All medals are furnished without attachments as a standard.

Minimum order charge on all items except stock medals is \$80.00 (A).

No returns or credits are permitted without authorization by Catania Medallic Specialty, Inc. All tooling and molds are the property of Catania Medallic Specialty, Inc. and are not invoiced. All products (except embroidered patches) are measured from the two longest points. Catania Medallic Specialty, Inc. cannot guarantee the return or condition of any samples submitted by customers.

PAYMENT TERMS:

New customers are required to complete the Assignment of Credit Card Number Form which will be kept on file.

First time orders require prepayment which can be made by check, Visa, Master Card, or Discover.

We will require a 50% down payment and the remainder plus shipping charges will be billed when the order is shipped.

A finance charge of 1.5% per month will be added to all past due account balances.

NET 30

To establish Net 30 Terms, our credit application must be submitted for approval.

CREDIT CARDS:

Payments made by credit card after 30 days terms will automatically incur a 2% fee charge.

We accept Visa, Master Card, and Discover.

NSF CHECKS

Checks returned due to Non Sufficient Funds will be billed a \$100.00 fee (A).

CANCELLATION CHARGES:

Orders that are cancelled will be charged a minimum \$50.00 (A) fee in addition to charges for all work done to date of cancellation.

DELIVERY:

NEW ORDERS: 4-5 weeks plus delivery.

Artwork for new orders must be approved within three days of receipt. Any delay in approving art may result in your order not shipping as scheduled, and rush charges and/or expedited shipping may be needed. Rush charges below are for spin cast items only. For other products, please call for availability. Artwork for rush orders must be approved within 24 hours of receipt.

Any delay in approving art may result in your order not shipping as scheduled and/or expedited shipping.

All rush orders require preapproval by Catania

Medallic Specialty, Inc.

RUSH ORDERS: Any NEW ORDER shipped under 4 weeks

7 business days or under: 50% rush charge 8-14 business days: 30% rush charge 15-19 business days: 20% rush charge Mininum rush charge is \$100 (A).

REORDERS: 3 weeks plus delivery

Orders that require text or art changes do not qualify as reorders.

RUSH ORDERS: Any REORDER shipped under 3 weeks 7 business days or under: 50% rush charge 8-14 business days: 20% rush charge Minimum rush charge is \$100 (A)

SAMPLE RUN:

A sample run order includes one side of artwork and 3 finished pieces. Delivery is approximately 3 weeks, call for quote.

FINISHES:

Standard finishes are antique gold, antique silver, and antique bronze. Other finishes are available upon request. Please call for quote.

Spin cast, zinc, single-faced medals may have a fine texture on back side. Please advise factory if you are engraving.

THICKNESS:

All spin cast items are a standard 1/8" thick. For additional thickness, multiply length x width x added thickness $(1/8") \times 0.6$ and add to the base price of medal. (1/4" max thickness)

ARTWORK CHARGES:

\$80.00/ per side (A) includes up to 2 free revisions. Per hour fee applied after 2nd revision.

\$50.00/ per hour (A) for adjustments to customer's furnished art.

*If you are furnishing artwork for custom medals, it must be black and white electronic vector art. All artwork should be submitted with all fonts converted to outlines or curves. Auto traced images are NOT acceptable.

*If you are furnishing artwork for custom patches, lanyards, or lapel pins, it must be full color electronic vector art with PMS colors. All fonts should be converted to outlines or curves. Auto traced images are NOT acceptable.

Emailed art and CDs are accepted in the following formats:

FREEHAND 10 - ILLUSTRATOR CS5 - COREL DRAW 14 If submitting jpeg art, art fees will apply to convert to vector format.







Catania Website

SPECIAL TOOLING:

1) Photo Image Processing. We can take your digital photo and cast that image into medal.

Add to art charges-----\$40.00 (A)

2) Cut out of 3-D figure from a sample medal or use of a stock figure added to new design.

One time tooling charge -- \$40.00 (A)

Add \$0.10 flat rate per piece finishing charge (A)

3) Multi leveling of a 2nd or 3rd level to simulate a 3-D effect.

Per level tooling charge ---\$40.00 (A)

Add \$0.10 flat rate per piece finishing charge (A)

Add \$0.06 flat rate per level material charge (A)

4) Cut out of the background for a see through effect. One time charge ------\$40.00 (A)

5) Date change on artwork or existing pattern.

Tooling charge -----\$40.00 (A)

6) Patterns made in error due to customer's change in design.

Charge per pattern -----\$40.00 (A)

SHIPPING & HANDLING:

All items are F.O.B. Avon Lake, OH and will be shipped United Parcel Service. Shipments will be prepaid and the freight will be added to invoice. If credit terms are not established by date of shipping, your order may be delayed until payment has been received. Catania Medallic Specialty, Inc. assumes no responsibility of damages due to carrier handling. Shipments that have split ship dates or destinations will be subject to a \$5.00 charge per date or destination. Due to the custom manufacturing process of your order, standard delivery times as noted in catalog may have to be adjusted due to unforeseen circumstances. Special shipping may be needed to meet your event date.

DISCLAIMER:

The factory assumes that the purchaser has permission for use of all logos and designs to be used on their products. The purchaser agrees to assume all liabilities for actions taken against factory for patent or copyright infringements. The factory will bear no liability for infringements. We the factory, reserve the right to use images of products we produce for advertising and display purposes unless specified in writing by customer at the time the order is placed.

MATERIALS:

Catania Medallic Specialty offer 6 different material options: lead alloy, zinc, brass, copper, iron, and aluminum.

Medals shipping to California or Minnesota, as well as those intended for children 12 years of age and under, must be lead-free.

WARRANTY:

Catania Medallic Specialty, Inc. guarantees that all products have been inspected for quality before leaving the factory. If a claim is to be made, it must be submitted in writing to the factory no later than 15 days from receipt of order. Catania Medallic Specialty, Inc. will have the final decision of all claims made.





catania1













