2023 CUSTOM QUALITY PRODUCTS







Spin Cast Medals Single-Faced

Spin Cast

Spin casting involves using centrifugal force to make castings from a rubber or a silicone mold. Spin cast products are a great option for customers who are seeking medals at an economical price.

Single Face Pricing Includes:

- Antique gold, silver, or bronze with laser engravable plating.
- 0.125" thick
- 2D artwork ٠
- Shrink packaging ٠

Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time: 4 weeks from approved art plus delivery.

Rushes are available. See page 44.



LASERABLE







West Mt Racing

Shrink packaging •

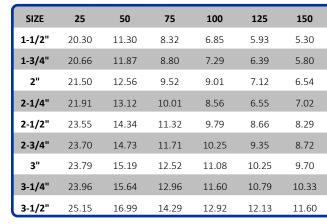


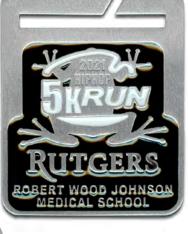
Double-Faced Pricing Includes:

- ٠ Antique gold, silver, or bronze with laser engravable plating.
- 0.125" thick ٠
- 2D artwork ٠
- For items without a loop, add \$0.12 (A) per piece to doubleface medal pricing.









Spin Cast Medals Double-Faced







Photo Image Spin Cast Medals

See page 44 for special tooling.





175	200	300	400	500	750	1000	(13A)
4.88	4.57	3.85	3.47	3.29	2.92	2.77	
5.34	5.05	4.27	3.94	3.70	3.37	3.24	
6.10	5.80	5.05	4.66	4.42	4.14	4.01	
6.58	6.27	5.56	5.15	4.92	4.59	4.47	
7.85	7.53	6.78	5.42	6.17	5.93	5.74	
8.29	7.99	7.29	6.85	6.69	6.32	6.17	
9.43	9.04	8.36	8.09	7.85	7.58	7.44	
9.87	9.56	8.98	8.63	8.36	8.09	7.95	
11.21	10.91	10.23	9.91	9.70	9.43	9.28	

Keys to the City & Belt Buckles

Keys Custom keys to the city are perfect for any corporate or commemorative event.

	SIZE	25	50	100	(3A)
any	4-1/2"	25.41	17.62	13.73	
	7"	34.77	26.74	21.39	



Belt Buckles

Custom quality cast belt buckles are available in many shapes and designs. All buckles are furnished with a 1-3/4" belt loop attachment.

Spin Cast							
SIZE	25	50	100	150	200	300	(3A)
3" x 2"	21.35	15.04	11.90	11.12	10.26	9.35	
3-1/2 x 2-1/2"	27.51	17.95	13.51	12.53	11.29	10.84	

Spin Cast

Die cast available. Please call for quote.

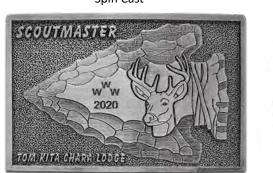
TEAM SCHIEF



Spin Cast



ASERABLE





Z-Bronze

Z-Bronze is a cost-effective alternative to cast bronze plaques. Z-Bronze looks and feels just like cast bronze without the high cost. Etchings have crisp text and details, and are available with an exterior coating.

Z-Bronze Pricing Includes:

- Black or Brown Suede Background Exterior coating (if needed)
- VHB tape or drilled holes are available on all thicknesses.
- Blind-mounted studs are only available on 1/4" thickness.
- Maximum Etchable Metal Size: 23-1/2" x 35-1/2"

Additional Charges:

- Metal Photo Insert: \$120 (A)
- Portrait Line Drawing: \$240 (A)

Custom shapes available. Please call for quote.

Art Charge:

\$100 (A) if usable vector line art with converted type is not provided.

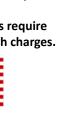
Production Time: 15 - 20 business days from approved art plus delivery.

Orders under two weeks require approval and possible rush charges.



Portrait Line Drawing





Z-Bronze Plaques

SIZE	.0625"	.125"	.153"	(3A)
under 25"	249.37	260.40	300.30	
25"- 49"	9.16	10.01	12.01	
50"- 99"	7.60	8.70	9.27	
100"- 179"	5.51	6.39	7.94	
180" - 499"	4.63	5.73	7.06	
Over 500"	4.19	6.28	6.22	

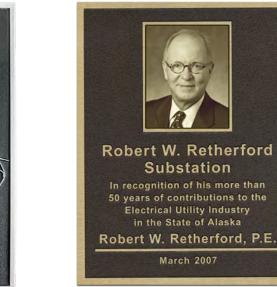
Price per square inch.

Plaque Finishes





Metal Photo Insert



Die Cast Medals Single-Faced

Die Cast

Die cast items are made when molten metal is injected into a steel die. Die cast is ideal for colo 3D tooling, and/or cut-out or see thru designs.

Die Cast Pricing Includes:

- Antique brass, pewter, or copper plating
- Bright brass, nickel, or copper plating
- Round or odd shape ٠
- 0.118" (3mm) thick
- 2D artwork ٠
- Individually polybagged

Additional Charges:

• Soft Enamel Color Fill: \$0.10 (A) per color \$0.10 (A) color-filled words, per color (Color-filled word charge is in addition to color charge.)

• Epoxy Dome:

\$0.10 (A) per piece.

Call for quote:

- 3D die
- Additional thickness
- Square
- Two-tone, black nickel, bright gold, or matte finishes
- Cloisonné style color fill
- Preproduction sample ٠
- Emblem (no loop) ٠

Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time: 5 weeks from approved art plus delivery.

For sizes not shown or ten week production pricing, please call for quote.



	SIZE	100	200	300	500	750	1000	2500	
or fill,	1-1/4"	5.22	3.53	2.80	2.08	1.85	1.68	1.42	
Ji iiii,	1-1/2"	5.88	4.12	3.42	2.78	2.64	2.46	2.14	
	1-3/4"	6.58	4.70	3.96	3.42	3.08	2.94	2.72	
	2"	7.58	5.50	4.66	3.78	3.46	3.44	3.30	
	2-1/4"	8.56	6.34	5.36	4.66	4.32	4.10	3.96	
	2-1/2"	9.64	7.28	5.92	5.58	5.14	5.10	4.84	
	2-3/4"	10.92	8.14	7.10	6.32	5.90	5.80	5.62	
	3"	11.96	9.14	8.04	7.14	7.06	7.00	6.52	
	3-1/4"	13.42	10.24	9.02	8.46	8.12	7.92	7.56	
	3-1/2"	14.52	11.24	10.00	9.44	9.10	8.84	8.42	





Emblems (No Loop/One Sided Coin)



Double-sided medals. Please call for quote.



Die Cast Coins & Medallions

Die Cast Coins & Medallions

Die Cast Pricing Includes:

- Antique brass, pewter, or copper plating
- Bright brass, nickel, or copper plating
- Up to four soft enamel colors per ٠ side
- Round
- 0.140" (3.5mm) thick
- 2D artwork ٠
- Individually polybagged

Additional Charges

• Epoxy Dome:

\$0.10 (A) per piece, per side

Call for quote:

- Additional soft enamel color
- Color filled text
- 3D die
- Additional thickness
- Square ٠
- Two-tone, black nickel, • bright gold, or matte finishes
- Cloisonné style color fill
- Preproduction sample
- Special Packaging •

Art Charge: \$100 (A) per side if usable vector line art with converted type is not provided.

Production Time: 5 weeks from approved art plus delivery.

Coin or Medallion? The difference is in the flip.



Readable when spun on a vertical axis.



SIZE	100	250	500	750	1000	2500	(6A)
1-1/2" 1-3/4"	9.18	5.88	4.62	4.12	3.72	3.49	
1-3/4"	10.65	6.66	5.29	4.68	4.37	4.18	
2"	11.63	7.60	6.07	5.31	5.02	4.91	













The factory recommends antique plating on die cast coins and medallions.



Coin Capsule



Die Struck Coins & Medallions

Die struck items are made when a steel die is used to strike an image into a flat piece of brass, iron, or copper. The striking process allows for very crisp 2D or 3D details with no variations in design, shape, or size from piece to piece.

Die Struck Pricing Includes:

- Antique brass, pewter, or copper plating
- Bright brass, nickel, or copper ٠ plating
- Round
- 0.140" (3.5mm) thick
- 2D artwork •
- Individually polybagged ٠

Additional Charges

• Soft Enamel Color Fill: \$0.60 (A) per piece per side Includes up to four colors per side.

 Cloisonné Style: \$1.10 (A) per piece per side Includes up to four colors per side.

- Epoxy Dome:
- \$0.16 (A) per piece, per side
- Sandblast:
- \$0.40 (A) per piece
- Antique Plating:
- \$1.00 (A) per piece
- Diamond Cut Borders:

1-1/2": \$0.50 (A) per side 1-3/4" - 2": \$0.60 (A) per side

Call for quote:

- 3D die ٠
- Printing
- Two-tone plating ٠
- Additional thickness
- Cut outs or see through areas
- Square
- Non published plating
- Preproduction sample ٠

Art Charge: \$100 (A) per side if usable vector line art with converted type is not provided.

Production Time: 4 weeks from approved art plus delivery





Velvet Pouch

Vinyl Pouch





Die Struck Coins & Medallions

Lapel Pins

Cloisonné with Print

Top quality lapel pin with high level of detail.





Cloisonné Style

Cloisonné Style lapel pins are struck in brass or iron, and filled with resins giving you the same look and feel as cloisonné with the added benefit of Pantone color matching at a lower price.

Cloisonné Style Pricing Includes:

- Four colors
 - Butterfly Clutch
- 0.05" 0.063" thick ٠
- 2D art

٠

•

Bright Plating •

Additional Charges:

- Sandblasted Background \$0.20 (A) ٠
- Antique Plating \$0.20 (A)
- Additional Color •
- \$0.10 (A) per color















Lapel Pins

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	4.93	3.36	2.58	2.14	1.76	1.61	1.47	
7/8"	4.98	3.38	2.66	2.2	1.84	1.7	1.55	
1"	5.14	3.54	2.83	2.37	2.05	1.91	1.78	
1-1/4"	5.9	4.24	3.5	2.85	2.56	2.39	2.24	
1-1/2"	6.95	5.14	4.36	3.92	3.38	3.25	3.23	



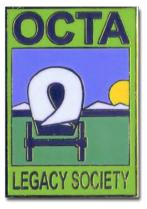














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Lapel Pins

Soft Enamel

Soft Enamel lapel pins are struck in brass or iron, and filled with soft enamel paint that can be Pantone color matched.

Soft Enamel Pricing Includes:

- Four colors
- ٠ Butterfly Clutch
- 0.05" 0.063" thick
- 2D art
- Bright Plating

Additional Charges:

- •
- ٠ Antique Plating
- Epoxy Dome ٠
- Additional Color •





Metal Finish

Metal Finish lapel pins are die struck in brass or iron, and offer sharp details and finishes that are perfect for businesses and corporations.

Soft Enamel Pricing Includes:

- Bright Plating
- ٠ **Butterfly Clutch**
- 0.05" 0.063" thick
- 2D art

Additional Charges:

- Sandblasted Background \$0.20 (A)
- Antique Plating \$0.20 (A) •















Lapel Pins

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	4.62	3.27	2.35	1.86	1.51	1.36	1.21	
7/8"	4.68	3.08	2.41	1.93	1.59	1.47	1.38	
1"	4.78	3.19	2.49	2.05	1.76	1.61	1.40	
1-1/4"	5.50	3.84	3.15	2.68	2.39	2.24	1.95	
1-1/2"	6.44	4.64	3.85	3.46	3.15	2.96	2.81	











3D Sculpt

Lapel Pins

Lauréa

The/

Photo Etched

Photo Etched lapel pins are etched into brass, and then filled with soft enamel color that can be Pantone color matched.

Photo Etched Pricing Includes:

- Four colors
- Butterfly Clutch
- 0.031" thick
- 2D art
- Only available in Bright Plating

Additional Charges:

- Epoxy Dome
- Additional Color
- \$0.12 (A) \$0.10 (A) per color

LEGACY FAMILY

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	4.17	2.52	1.97	1.57	1.26	1.09	0.94	
7/8"	4.20	2.58	2.05	1.63	1.38	1.15	1.05	
1"	4.28	2.64	2.10	1.70	1.57	1.26	1.11	
1-1/4"	4.80	3.15	2.56	2.22	1.84	1.70	1.57	
1-1/2"	5.25	3.50	2.89	2.54	2.20	2.07	1.89	

PHOENIX

NION

AMERICAN

LEGION

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GILBERT

ARIZ.

POST

#39

MER

CHAMBER

G



Printed Lapel Pins are perfect for complex color combinations. They are ideal for photo reproductions, or designs with gradient color blends or custom shapes.

Photo Etched Pricing Includes:

- Unlimited colors
- Butterfly Clutch
- 0.031" thick
- 2D art
- Aluminum, brass, or iron material
- Epoxy dome



Lapel Pins

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	5.37	3.17	2.26	1.57	1.07	0.77	0.65	
7/8"	5.39	3.19	2.31	1.61	1.09	0.79	0.71	
1"	5.43	3.23	2.33	1.65	1.15	0.88	0.73	
1-1/4"	5.60	3.40	2.49	1.82	1.30	1.05	0.88	
1-1/2"	5.64	3.54	2.54	1.87	1.34	1.11	0.90	

SHOWCAS



Standard for all Lapel Pins

AA

COTTEY

COLLEGE

CONNECTICUT

DIVERSITY: Our Vision. Our Value.

Art Charge: \$100 (A) per side if usable vector line art with converted type is not provided.

For square pins, use next row pricing.

Additional tooling charges may apply for 3D and cutouts.

Production Time: 4 weeks from approved art plus delivery.

Magnetic backing available. Please call for quote.

Express Printed Pins

Express Printed Pins

Express Printed lapel pins are perfect for quick turnaround times and exact logo reproduction. A printed disc is attached to a gold, silver, or black finding and covered with a protective poly dome. They are available in nine different sizes and seven shapes.

Express Printed Pin Pricing Includes:

	5	5 Day Servic	е	
100	300	500	1000	2500
3.82	2.20	1.89	1.74	1.57

1-1/4″ X 1″

1-1/2" X 1"

RT-6 RT--7

 Sto But Ind Pol 	tterfly Clutc lividually po ly Dome Ins Art 100 (A) if us with conve pu Available	h ert t Charg able ve erted ty rovided	e: ector line art ype is not I. five days		PEAC Pra	CE of CL	OTH	we valu -R&D	ER & THI	chip ad-		2	T D C 019
Pro	a)	gins the oproval		rt		UE GREATH	ESS	C	LINICAL			fil	HOLDER
								TRA	ELD			PINEG	
0	VALS	c	IRCLES	sc	QUARES		JARES ED CORNERS	TRIA		REC	CTANGLES		ECTANGLES JINDED CORNERS
Part # OV-1	Size 7/8" X 3/4"	Part# CR-1	Size 3/4"	Part # SQ-1	Size 3/4"	Part # SRC-1	Size 3/4"	Part # TR-1	Size 3/4"	Part # RT-2	Size 1" X 1/2"	Part # RRC-1	Size 1" X 3/4"
OV-2	1-1/4" X 3/4"	CR-2	7/8″	SQ-3	1"	SRC-2	1″		-, .	RT-3	1" X 3/4"	RRC-4	1-1/4" X 3/4"
OV-3	1-1/4" X 7/8"	CR-3	1"	SQ-4	1-1/4"	SRC-3	1-1/4"			RT-4	1-1/4" X 1/2"	RRC-5	1-1/4″ X 1″
		CR-4	1-1/4"	SQ-5	1-1/2″					RT-5	1-1/4" X 3/4"		

Express Printed Coins

Express Printed Coins are perfect when you need a custom coin, but you don't have four weeks.

Express Printed Coin Pricing Includes:

PC-1 thru PC-2:

- Bright gold or silver plating
- Milled Edges ٠
- Poly Dome insert front and back •
- Individually polybagged PC-1 accepts 1-1/2" round inserts
- PC-2 accepts 1-3/4" round inserts

PC-3 thru PC-4:

- Antique gold or silver plating
- Diamond cut border ٠
- Milled Edges ٠

• Poly Dome insert front and back PC-3 accepts 1-1/2" round inserts PC-4 accepts 1-3/4" round inserts

Art Charge:

\$100 (A) if usable vector line art with converted type is not provided.

Production begins the day after art approval.





Bright Gold **Bright Silver**



Gold Silver



CR-5

1-1/2"

Express Printed Coins

PART #	SIZE	100	300	500	(3A)
PC-1	1-9/16"	5.14	4.32	4.02	
PC-2	1-13/16"	5.56	4.74	4.42	
PC-3	1-3/4"	5.34	4.50	4.20	
PC-4	2"	5.76	4.92	4.62	



Custom Ribbons

Printed Ribbons

Printed Ribbon Pricing Includes:

• One color text or art printed on one side of a stock color ribbon, and a jump ring.

Additional Charges:

- Snap Clip \$0.14 (A)
 Sewn In \$0.20 (A)
- Set up fee \$60 (A)
- Custom color match \$90 (A)

Stock Colors:



Metallic Ink = \$0.14 (A) extra per piece.

Full Color Ribbons

- Full Color Ribbon Pricing Includes:
- One side of art and a jumpring.

Additional Charges:

٠	Snap Clip	\$0.14 (A)
٠	Sewn In	\$0.20 (A)
•	Set up fee	\$60

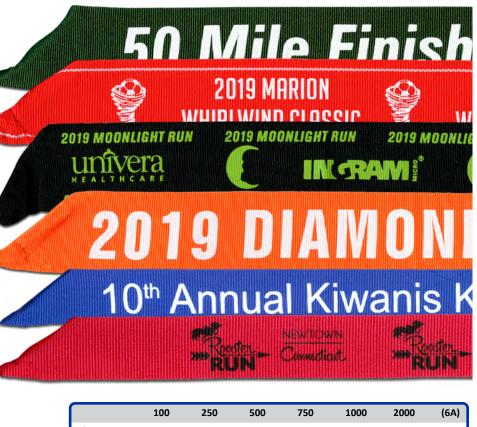
All pricing is for ribbons attached to

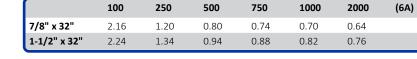
Catania products only. Call for quote if needed in bulk.

Standard for Printed and Full Color Ribbons:

Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time for Printed and Full Color: 4-5 weeks from approved art plus delivery.





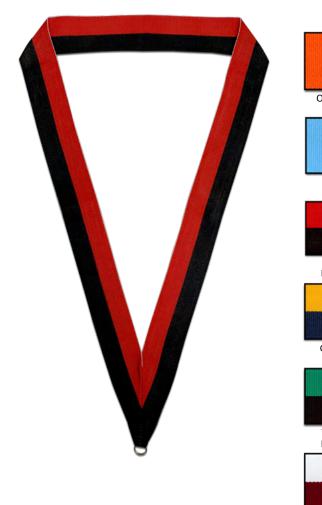


Ribbons and Lanyards

1-1/2" X 38" Ribbons

Ribbons in a variety of color combinations. Sewn into "V" shape with brass jump ring.

1-1/2" x 38"



Blank Lanyards 3/4"x 35" w/ lobster claw attachment



100	250	500	1000	3000	5000	(6A)	ן
0.84	0.82	0.80	0.78	0.76	0.74		J
	Vel	cro - Ad	d \$0.40				
Orange	Gold	Y	ellow	Gree	n	Teal	Dark Green
Light Blue	Blue		Navy Blue	Purp	ble	Maroon	Pink
Red/ Black	Red/ Blue	0	range/ Black	Oran Nav	ge/ 'Y	Orange/ Blue	Gold/ Black
Gold/ Navy	Gold/ Blue		Gold/ Green	Gold Gree	d/ en	Gold/ Maroon	Green/ Blue
Teal/ Black	Navy/ Lt Blue	. —	Gray/ Black	Gra Blu		Gray/ Maroon	Gray/ Red
White/ Maroon	White/ Red		Vhite/ Gold	Whit Dk Gr		White/ Navy	White/ Black
		R	/w/N	R/W	/B	USA Flag	Rainbow
			, ,	,			
				1-99	100-249	250+	(3A)
		3/4"	x 35"	1.52	1.28	1.04	
0	Bla	ack	Red	Ora	ange	Yellow	Green
		Blue		Purple	Pink		nite
				r -			Page 2

Custom Lanyards

Custom Lanyards

Lanyard Pricing Includes:

- 35-1/2" long lanyard ٠
- One side of art/text ٠
- One color art/text •
- J-Hook attachment ٠
- Stock color ٠

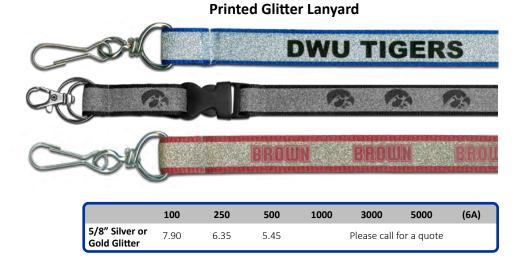
Additional Charges:

• Set up fee \$60(A)

Call for quote:

Stock Colors:

- Text or art on both sides •
- Text or art with multiple colors
- ٠ Plastic badge holders
- Custom Pantone color match ٠



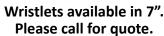
Printed Polyester Lanyard



MAHA District 6 Tour 2019 SCOT TROT 5k 🕿 SPARTAN NATIO COLUMBUS TECHNICA COLLEGE COLUMBU TECHNIC/ COLLEGE 100 250 500 1000 3000 (6A) 5000 5/8" & 3/4" 1 Color 4.25 2.62 1.74 1.41 1.24 1.14 1" 1 Color 4.29 2.47 1.76 1.46 1.28 1.21







Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time: 4 weeks from approved art plus delivery.



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Custom Lanyards

Full Color Lanyards



	100	250	500	1000	3000	5000	(6A)
5/8" & 3/4"	3.32	1.85	1.34	1.09	0.94	0.86	
1"	3.44	1.97	1.47	1.22	1.07	0.97	

Woven Polyester Lanyard





-	-			_			
	100	250	500	1000	3000	5000	(6A)
5/8" 1 Color	6.53	3.71	2.84	2.31	1.98	1.87	
3/4" 1 Color	6.59	3.79	2.91	2.40	2.05	1.96	
1" 1 Color	6.81	3.99	3.13	2.60	2.27	2.16	



Spanish Academic Medals







MATEMÁTI













NG







Emblems

- and retractable reel) are available in gold or silver finish.
- pieces per attachment.

Hat Clip

Divot Tool











Bottle Openers

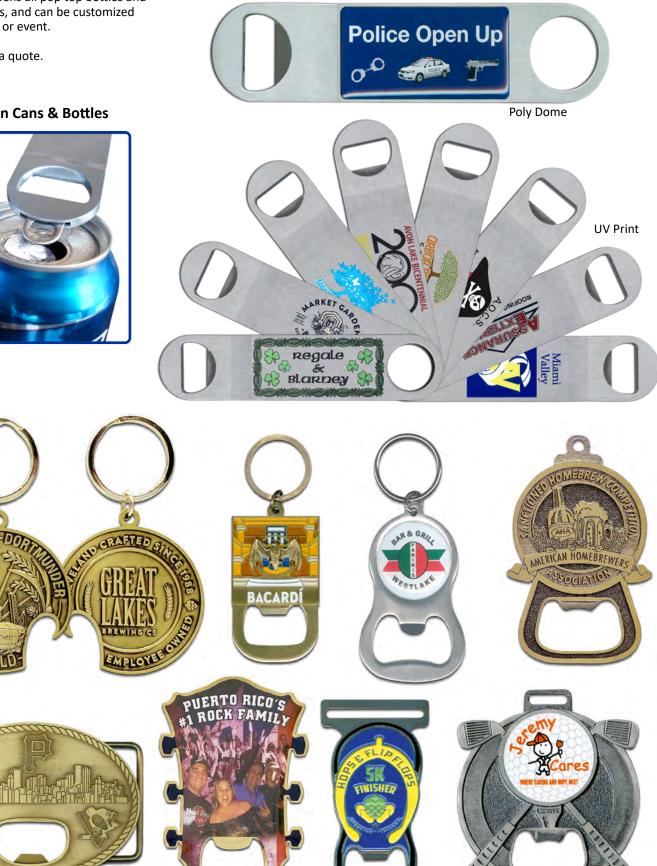
Pop2Now Bottle & Can Opener

One opener opens all pop top bottles and all pull tab cans, and can be customized with your logo or event.

Please call for a quote.

Open Cans & Bottles





Embroidered Patches

Embroidered Patches Pricing Includes:

- Nine colors per design ٠
- Merrow Border •
- Twill background •
- Sew on backing

Metallic Thread:

- 50% thread coverage:
- Add 15% to piece price
- 75% thread coverage:
- Add 20% to piece price
- 100% thread coverage:
- Add 25% to piece price

Backing:

For quantities and size not shown, please call for a quote.







Embroidered Patches

3" Embroidered Patches								
Coverage	100	250	500	1001	1501	2500	(6A)	
75%	3.63	2.06	1.57	1.22	1.05	0.88		
100%	4.07	2.40	1.87	1.39	1.22	1.05		
4" Embroidered Patches								
Coverage	100	250	500	1001	1501	2500	(6A)	
75%	4.37	2.67	2.04	1.60	1.36	1.22		
100%	5.12	3.13	2.46	1.83	1.57	1.39		
5" Embroidered Patches								
Coverage	100	250	500	1001	1501	2500	(6A)	
75%	5.69	3.63	2.90	2.33	2.02	1.76		
100%	6.66	4.30	3.49	2.83	2.33	2.08		

First Responders

Coins & Medallions











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First Responders

Coins & Medallions **Custom Shapes**

First Responders

3D Sculpted





EARE UNITE



FFICE

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First Responders

Embroidered Patches

First Responders

Commendation Medals



First Responders

Lapel & Collar Pins







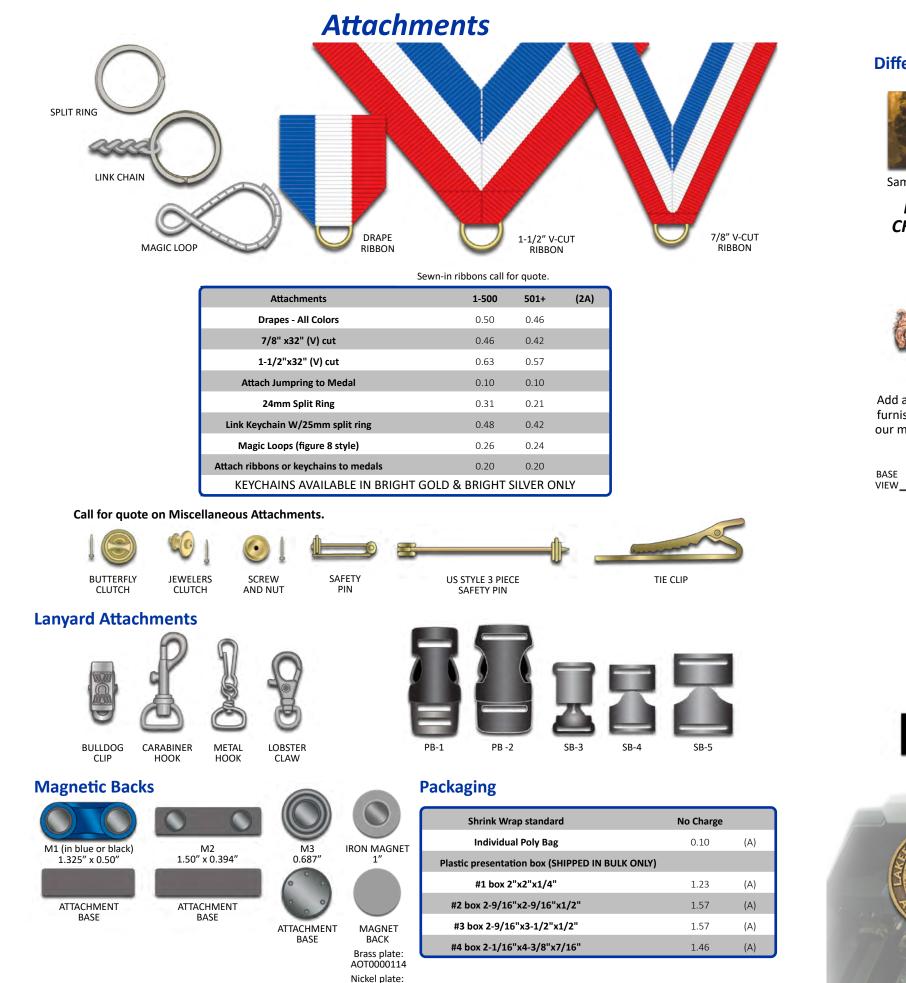




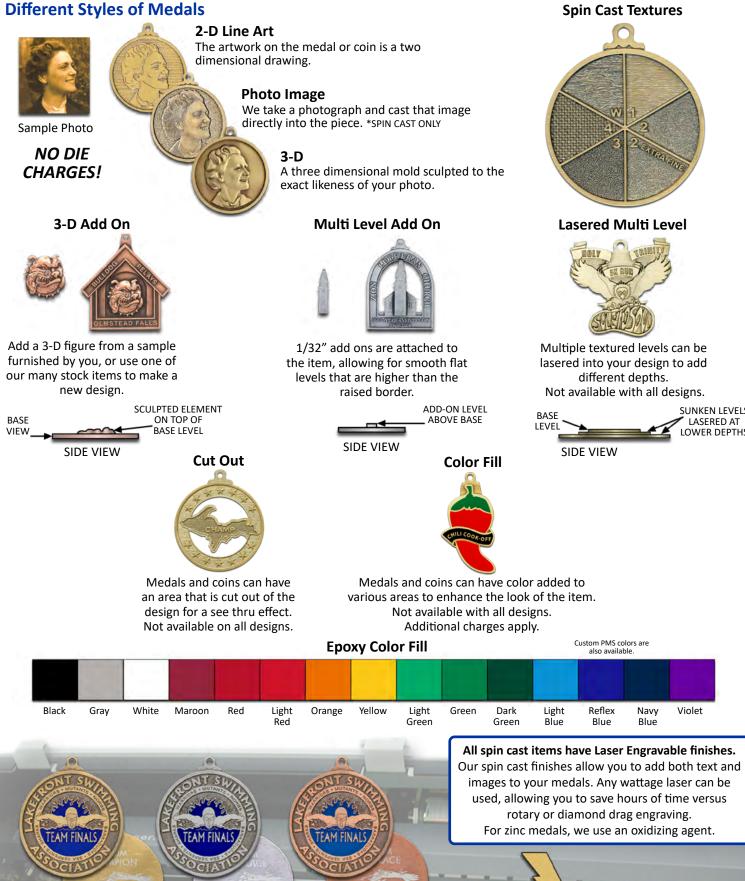


Back with custom printing





AOT000060



Design Options





ASERABLE

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BASIC GUIDELINES FOR SETTING UP ARTWORK

RASTER IMAGES

Pixels are individual blocks of unique colors placed together to make up a raster image. Pixel-based images can come from a digital camera, scanner, or downloaded from the internet.

Individual components of these images cannot be separated or altered, and resolution diminishes when enlarged. While an image may look fine when it is small, it will look blurry and distorted when the size is increased.

If an image is enlarged and it gets blurry or you can see the individual blocks of color, it is a raster image.

Raster images commonly have the file extensions: .bmp, .jpg, .png, or .tiff.

VECTOR IMAGES

Nodes are the points in computer drawn lines that make up a vector image. Lines can be curved or straight, and make any shape that is desired. Node-based images are usually created in a graphics program such as Adobe Illustrator, Corel Draw, and Macromedia Freehand.

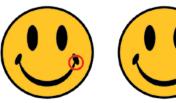
Individual components of these drawn images can be separated, colors can be changed, and the size can be increased with no loss of resolution.

A vector image can only be truly manipulated in a vector graphics program. If you are given a file with a graphics program extension, it must be checked to make sure it is true vector art. For example, a bitmap can be saved as a graphics file, but when it is opened it is not vector art, it's still a bitmap inside the file.

Common examples of vector images have the file extensions .eps, .ai, .cdr, & .pdf.



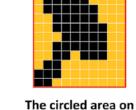
RASTER IMAGE VECTOR IMAGE



Both images look identical at this size. Note the circled area on the smiley face.

DIE CAST OR DIE STRUCK ITEMS:

about the same as spin cast, at 0.01".



The circled area on the raster image has the vector image has increased by 1000%, increased by 1000%, which results in poor and caused no



The color can also be changed.

Artwork is generally set up in a 2:1 size ratio. Small items like lapel pins are setup in a 3:1 ratio.

resolution.

SPIN CAST ITEMS:

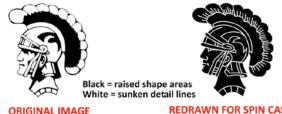
The best way to produce artwork for a spin cast product is by using raised SOLID shapes, and sinking detail lines into those shapes. When setting up spin cast art, any raised lines should be at least 0.035" thick, unless it is a color filled area, which must be a minimum of 0.06". Sunken detail lines should generally be at least 0.01" thick.

The die struck or die cast production process allows us to produce much

thinner raised lines than we are able to with spin cast items. This allows us

to produce more details and use more color. Raised lines surrounding areas

for color filling are generally as small as 0.02", and sunken detail lines are



(Raised lines are too thin.)



REDRAWN FOR DIE CAST/STRUCK (Raised lines with multiple color fills.

ACKNOWLEDGEMENT:

weeks

as reorders.

call for quote

FINISHES:

furnished art.

acceptable

formats

All orders are acknowledged in writing by fax or email. If you do not receive an acknowledgement from Catania Medallic Specialty, Inc., you must contact customer service to make sure your order was received and processed. It is the customer's responsibility to ensure their order has been received.

GENERAL INFORMATION: All medals are furnished without attachments as a

standard.

Minimum order charge on all items except stock medals is \$80.00 (A).

No returns or credits are permitted without authorization by Catania Medallic Specialty, Inc. All tooling and molds are the property of Catania Medallic Specialty, Inc. and are not invoiced. All products (except embroidered patches) are measured from the two longest points. Catania Medallic Specialty, Inc. cannot guarantee the return or condition of any samples submitted by customers.

PAYMENT TERMS:

New customers are required to complete the Assignment of Credit Card Number Form which will be kept on file.

First time orders require prepayment which can be made by check, Visa, Master Card, or Discover. We will require a 50% down payment and the remainder plus shipping charges will be billed when the order is shipped

A finance charge of 1.5% per month will be added to all past due account balances.

NET 30:

To establish Net 30 Terms, our credit application must be submitted for approval.

CREDIT CARDS:

Payments made by credit card after 30 days terms will automatically incur a 2% fee charge. We accept Visa, Master Card, and Discover. NSF CHECKS:

Checks returned due to Non Sufficient Funds will be billed a \$100.00 fee (A).

CANCELLATION CHARGES

Orders that are cancelled will be charged a minimum \$50.00 (A) fee in addition to charges for all work done to date of cancellation.

DELIVERY:

NEW ORDERS: 4-5 weeks plus delivery. Artwork for new orders must be approved within three days of receipt. Any delay in approving art may result in your order not shipping as scheduled, and rush charges and/or expedited shipping may be needed. Rush charges below are for spin cast items only. For other products, please call for availability. Artwork for rush orders must be approved within 24

hours of receipt Any delay in approving art may result in your order not shipping as scheduled and/or expedited shipping.

All rush orders require pre-approval by Catania Medallic Specialty, Inc.

vector format.



change in resolution.

RUSH ORDERS: Any NEW ORDER shipped under 4

1-2 business days: 100% rush charge 3-7 business days: 50% rush charge 8-14 business days: 30% rush charge 15-19 business days: 20% rush charge Minimum rush charge is \$100 (A). **REORDERS: 3 weeks plus delivery**

Orders that require text or art changes do not qualify

RUSH ORDERS: Any REORDER shipped under 3 weeks 1-2 business days: 100% rush charge 3-7 business days: 50% rush charge

8-14 business days: 20% rush charge Minimum rush charge is \$100 (A)

SAMPLE RUN:

A sample run order includes one side of artwork and 3 finished pieces. Delivery is approximately 3 weeks,

Standard spin cast finishes are antique gold, antique silver, and antique bronze. Other finishes are available upon request. Please call for quote.

Spin cast, zinc, single-faced medals may have a fine texture on back side. Please advise the factory if you are engraving.

THICKNESS:

All spin cast items are a standard 1/8" thick. For additional thickness, multiply length x width x added thickness (1/8") and add to the base price of medal. (1/4" max thickness)

ARTWORK CHARGES:

\$100.00/ per side (A) includes up to 2 free revisions. Per hour fee applied after 2nd revision.

\$50.00/ per hour (A) for adjustments to customer's

*If you are furnishing artwork for custom medals, it must be black and white electronic vector art. All artwork should be submitted with all fonts converted to outlines or curves. Auto traced images are NOT

*If you are furnishing artwork for custom patches, lanvards, or lapel pins, it must be full color electronic vector art with PMS colors. All fonts should be converted to outlines or curves. Auto traced images are NOT acceptable.

Emailed art and CDs are accepted in the following

ILLUSTRATOR CS5 - COREL DRAW 14

If submitting jpeg art, art fees will apply to convert to



Catania Website

Catania Training Tools

of a stock figure added to new design.

One time tooling charge -- \$40.00 (A) Add \$0.10 flat rate per piece finishing charge (A)

SPECIAL TOOLING SPIN CAST:

photo and cast that image into medal.

Add to art charges-----\$40.00 (A)

3) Multi leveling of a 2nd or 3rd level to simulate a 3-D effect.

1) Photo Image Processing. We can take your digital

2) Cut out of 3-D figure from a sample medal or use

Per level tooling charge ---\$40.00 (A) Add \$0.10 flat rate per piece finishing charge (A) Add \$0.06 flat rate per level material charge (A) 4) Cut out of the background for a see through effect. One time charge -----\$40.00 (A) 5) Date change on artwork or existing pattern. Tooling charge -----\$40.00 (A)

6) Patterns made in error due to customer's change in design.

Charge per pattern -----\$40.00 (A) SHIPPING & HANDLING:

All items are F.O.B. Avon Lake, OH and will be shipped United Parcel Service. Shipments will be prepaid and the freight will be added to invoice. If credit terms are not established by date of shipping, your order may be delayed until payment has been received. Catania Medallic Specialty, Inc. assumes no responsibility of damages due to carrier handling. Shipments that have split ship dates or destinations will be subject to a \$5.00 charge per date or destination. Due to the custom manufacturing process of your order, standard delivery times as noted in catalog may have to be adjusted due to unforeseen circumstances. Special shipping may be needed to meet your event date.

DISCLAIMER:

The factory assumes that the purchaser has permission for use of all logos and designs to be used on their products. The purchaser agrees to assume all liabilities for actions taken against factory for patent or copyright infringements. The factory will bear no liability for infringements. We the factory, reserve the right to use images of products we produce for advertising and display purposes unless specified in writing by customer at the time the order is placed. MATERIALS:

Catania Medallic Specialty offer 6 different material options: lead alloy, zinc, brass, copper, iron, and aluminum

Medals shipping to California or Minnesota, as well as those intended for children 12 years of age and under, must be lead-free

WARRANTY:

Catania Medallic Specialty, Inc. guarantees that all products have been inspected for quality before leaving the factory. If a claim is to be made, it must be submitted in writing to the factory no later than 15 days from receipt of order. Catania Medallic Specialty, Inc. will have the final decision of all claims made.

