



CUSTOM PRODUCTS MADE EASY



2024





Specialty Spin Cast Medals



Spin Cast Medals Single-Faced

ORE PRES

Spin Cast

Spin casting involves using centrifugal force to make castings from a rubber or a silicone mold. Spin cast products are a great option for customers who are seeking medals at an economical price.

Single Face Pricing Includes:

- Antique gold, silver, or bronze with laser engravable plating.
- 0.125" thick
- 2D artwork
- Shrink packaging

Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time: 4 weeks from approved art plus delivery.

Rushes are available. See page 44.



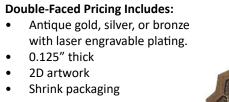








SIZE	25	50	75	100	125	150	175	200	300	400	500	750	1000	(13A)
1-1/2"	16.11	8.46	6.55	5.46	4.92	4.51	4.16	3.95	3.52	3.20	3.08	2.81	2.72	
1-3/4"	17.35	8.91	6.95	6.00	5.44	5.00	4.72	4.65	4.07	3.82	3.76	3.42	3.33	
2″	18.84	9.41	7.52	6.55	6.00	5.72	5.46	5.19	4.65	4.33	4.24	4.09	3.90	
2-1/4"	19.38	10.52	8.18	7.52	6.82	6.28	6.00	5.85	5.28	5.04	4.89	4.77	4.65	
2-1/2"	20.48	10.55	9.55	8.19	7.56	7.24	6.95	6.80	6.20	6.00	5.85	5.63	5.51	
2-3/4"	20.75	12.09	10.24	9.28	8.74	8.17	7.89	7.70	7.35	7.02	6.82	6.66	6.52	
3″	21.27	13.52	11.61	10.59	10.09	9.67	9.37	9.16	8.65	8.46	8.23	8.17	7.98	
3-1/4"	21.54	14.19	12.26	11.18	10.65	10.24	9.89	9.70	9.28	8.93	8.79	8.58	8.52	
3-1/2"	22.39	15.57	13.63	12.70	12.01	11.72	11.47	11.16	10.65	10.43	10.32	10.11	9.98	



For items without a loop, add • \$0.12 (A) per piece to doubleface medal pricing.



NDER



SIZE	25	50	75	100	125	150	175	200	300	400	500	750	1000	(13A)
1-1/2"	22.81	12.70	9.35	7.70	6.66	5.95	5.48	5.13	4.33	3.90	3.70	3.28	3.11	
1-3/4"	23.21	13.34	9.89	8.19	7.18	6.52	6.00	5.67	4.80	4.43	4.16	3.79	3.64	
2″	24.16	14.11	10.70	10.12	8.00	7.35	6.85	6.52	5.67	5.24	4.97	4.65	4.51	
2-1/4"	24.62	14.74	11.25	9.62	8.86	7.89	7.60	7.04	6.25	5.79	5.53	5.16	5.02	
2-1/2"	26.46	16.11	12.72	11.00	9.73	9.31	8.82	8.46	7.62	7.14	6.93	6.66	6.45	
2-3/4"	26.63	16.55	13.16	11.52	10.50	9.80	9.31	8.98	8.19	7.70	7.52	7.10	6.93	
3″	26.73	17.07	14.07	12.45	11.52	10.90	10.59	10.16	9.39	9.09	8.82	8.52	8.36	
3-1/4"	26.92	17.57	14.56	13.03	12.12	11.61	11.09	10.74	10.09	9.70	9.39	9.09	8.93	
3-1/2"	28.26	19.09	16.05	14.52	13.63	13.03	12.59	12.26	11.49	11.13	10.90	10.59	10.43	

Page 3



Photo Image Spin Cast See page 44 for special tooling.

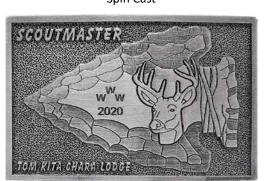
Keys to the City & Belt Buckles

Keys Custom keys to the city are corporate or commemorati			SIZE 4-1/2" 7"	25 25.41 34.77	26.74	21.39	(3A)			Z-Bronze Z-Bronze is a plaques. Z-Br without the k
CITY ON CITY O	MAYOR JEFF WAGNER	ROOST			ilable. Ple				A CHITY	details, and a Z-Bronze Pric • Black or Exterior • VHB tape available • Blind-mo available • Maximuu 23-1/2"
THE SNO POINT	STE COLUMN	۹	-			K		E		Additional Ch Metal Ph Portrait I Custom shap for quote.
GA	GA		5							\$100 (A with
Belt Buckles		Spin Cast								
Custom quality cast belt bu shapes and designs. All buc		SIZE	25	50	100	150	200	300	(3A)	15 - 2
1-3/4" belt loop attachmen		3" x 2" 3-1/2 x 2-1/2"	21.35 27.51	15.04 17.95	11.90 13.51	11.12 12.53	10.26 11.29	9.35 10.84		appro
	Spin Cast	5-1/2 X 2-1/2			able. Plea			10.04		Orders u approval
	SACK ROMEO SACK ROMEO ALBO ALBO AN TRIPLE C	No.	44th Anne Reunion	HART FL	ouri An 1 24-26 1 2		Frontier Villag Adrian MO	8		
	Spin Cast				Die Cast					Carlo I
MADE IN USA	COUTMASSTER			D	ALL					

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LASERABLE





cost-effective alternative to cast bronze ronze looks and feels just like cast bronze high cost. Etchings have crisp text and are available with an exterior coating.

cing Includes:

- Brown Suede Background coating (if needed)
- e or drilled holes are on all thicknesses.
- ounted studs are only e on 1/4" thickness.
- Im Etchable Metal Size: x 35-1/2"

harges:

- hoto Insert: \$120 (A)
- Line Drawing: \$240 (A)

pes available. Please call

Art Charge:

A) if usable vector line art converted type is not provided.

Production Time: 20 business days from roved art plus delivery.

under two weeks require and possible rush charges.



Custom Shapes

Z-Bronze Plaques

SIZE	.0625"	.125"	.153"	(3A)
under 25"	249.37	260.40	300.30	
25"- 49"	9.16	10.01	12.01	
50"- 99"	7.60	8.70	9.27	
100"- 179"	5.51	6.39	7.94	
180" - 499"	4.63	5.73	7.06	
Over 500"	4.20	5.23	6.22	

Price per square inch.

Custom Shapes

2023 THE HON. WILLIAM GITELMAN AWARD OF THE NASSAU LAWYERS' ASSOCIATION OF LONG ISLAND, INC. **IS PRESENTED TO** HON. VITO M. DESTEFANO IN RECOGNITION OF HIS DISTINGUISHED SERVICE TO HIS COMMUNITY AND PROFESSION AS AN OUTSTANDING PUBLIC SERVANT PROMINENT CITIZEN AND LAWYER

Metal Photo Insert



Portrait Line Drawing





Die Cast Medals Single-Faced

Die Cast

Die cast items are made when molten metal is injected into a steel die. Die cast is ideal for color fill, 3D tooling, and/or cut-out or see thru design

Die Cast Pricing Includes:

- Antique brass, pewter, or copper plating
- Bright brass, nickel, or copper plating
- Round or odd shape ٠
- 0.118" (3mm) thick
- 2D artwork ٠
- Individually polybagged

Additional Charges:

• Soft Enamel Color Fill: \$0.10 (A) per color \$0.10 (A) color-filled words, per color (Color-filled word charge is in addition to color charge.)

• Epoxy Dome:

\$0.10 (A) per piece.

Call for quote:

- 3D die
- Additional thickness •
- Square
- Two-tone, black nickel, bright gold, or matte finishes
- Cloisonné style color fill
- Preproduction sample ٠
- Emblem (no loop) ٠

Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time: 5 weeks from approved art plus delivery.

For sizes not shown or ten week production pricing, please call for quote.



SI	ZE 1	100	200	300	500	750	1000	2500	(7A)
1-1	/4" 5	5.22	3.53	2.80	2.08	1.85	1.68	1.42	
1-1	. /2" 5	5.88	4.12	3.42	2.78	2.64	2.46	2.14	
1-3	/4" 6	5.58	4.70	3.96	3.42	3.08	2.94	2.72	
2	2" 7	7.58	5.50	4.66	3.78	3.46	3.38	3.30	
2-1	/4" 8	8.56	6.34	5.36	4.66	4.32	4.10	3.96	
2-1	/2" 9	9.64	7.28	5.92	5.58	5.14	5.10	4.84	
2-3	/4" 10	0.92	8.14	7.10	6.32	5.90	5.80	5.62	
з	. 1 :	1.96	9.14	8.04	7.14	7.06	7.00	6.52	
3-1	/4" 13	3.42	10.24	9.02	8.46	8.12	7.92	7.56	
3-1	/2" 14	4.52 3	11.24	10.00	9.44	9.10	8.84	8.42	











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Die Cast Coins & Medallions

Die Cast Coins & Medallions

Die Cast Pricing Includes:

- Antique brass, pewter, or copper plating
- Bright brass, nickel, or copper plating
- Up to four soft enamel colors per ٠ side
- Round
- 0.140" (3.5mm) thick
- 2D artwork ٠
- Individually polybagged

Additional Charges

• Epoxy Dome:

\$0.10 (A) per piece, per side

Call for quote:

- 3D die
- Additional soft enamel color
- Color filled text
- Additional thickness
- Square ٠
- Two-tone, black nickel, • bright gold, or matte finishes
- Cloisonné style color fill
- Special Packaging
- Preproduction sample

Art Charge: \$100 (A) per side if usable vector line art with converted type is not provided.

Production Time: 5 weeks from approved art plus delivery.

Coin or Medallion? The difference is in the flip.



Readable when spun on a vertical axis.



SIZE	100	250	500	750	1000	2500	(6A)
1-1/2"	9.18	5.88	4.62	4.12	3.72	3.49	
1-3/4"	10.65	6.66	5.29	4.68	4.37	4.18	
2"	11.63	7.60	6.07	5.31	5.02	4.91	











Printed Insert







Die Struck Coins & Medallions

Die struck items are made when a steel die is used to strike an image into a flat piece of brass, iron, or copper. The striking process allows for very crisp 2D or 3D details with no variations in design, shape, or size from piece to piece.

Die Struck Pricing Includes:

- Antique brass, pewter, or copper plating
- Bright brass, nickel, or copper ٠ plating
- Round
- 0.140" (3.5mm) thick
- 2D artwork •
- Individually polybagged ٠

Additional Charges

• Soft Enamel Color Fill: \$0.60 (A) per piece per side Includes up to four colors per side.

\$1.10 (A) per piece per side

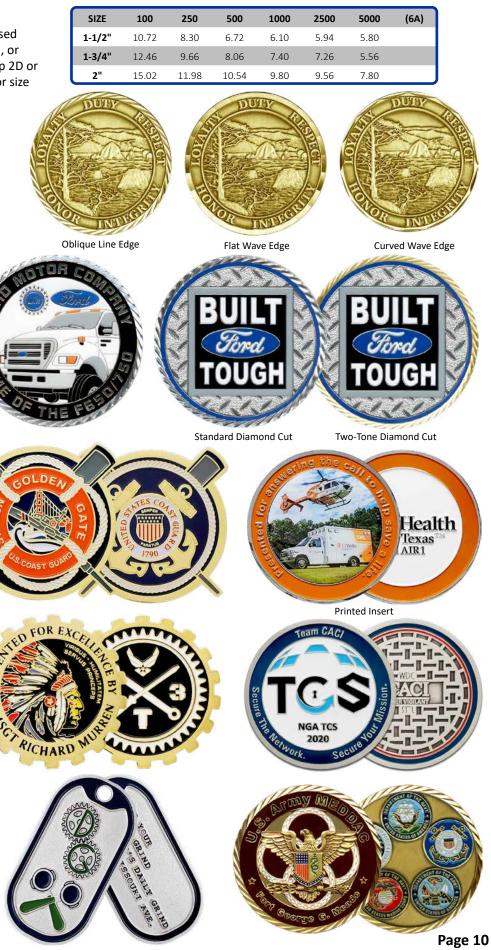
- \$0.16 (A) per piece, per side

Call for quote:

- 3D die ٠
- Printing
- Two-tone plating
- Additional thickness
- Cut outs or see through areas
- Square
- Non published plating
- Preproduction sample ٠

Art Charge: \$100 (A) per side if usable vector line art with converted type is not provided.

Production Time: 4 weeks from approved art plus delivery



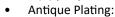


Vinyl Pouch

Cloisonné Style:

Includes up to four colors per side.

- Epoxy Dome:
- Sandblast:
- \$0.40 (A) per piece



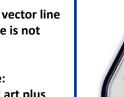
\$1.00 (A) per piece

• Diamond Cut Borders:

1-1/2": \$0.50 (A) per side

1-3/4" - 2": \$0.60 (A) per side

- ٠









Velvet Pouch

Die Struck Coins & Medallions



Cloisonné Style

Cloisonné Style lapel pins are struck in brass or iron, and filled with resins giving you the same look and feel as cloisonné with the added benefit of Pantone color matching at a lower price.

Cloisonné Style Pricing Includes:

Four colors

٠

•

- Butterfly Clutch
- 0.05" 0.063" thick •
- 2D art
- Bright Plating •

Additional Charges:

- Sandblasted Background \$0.20 (A) ٠
 - Antique Plating \$0.20 (A)
- Additional Color •
- \$0.10 (A) per color

















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Lapel Pins

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	4.93	3.36	2.58	2.14	1.76	1.61	1.47	
7/8"	4.98	3.38	2.66	2.20	1.84	1.70	1.55	
1"	5.14	3.54	2.83	2.37	2.05	1.91	1.78	
1-1/4"	5.90	4.24	3.50	2.85	2.56	2.39	2.24	
1-1/2"	6.95	5.14	4.36	3.92	3.38	3.25	3.23	







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Lapel Pins

Soft Enamel

Soft Enamel lapel pins are struck in brass or iron, and filled with soft enamel paint that can be Pantone color matched.

Soft Enamel Pricing Includes:

- Four colors
- ٠ Butterfly Clutch
- 2D art
- Bright Plating

Additional Charges:

- •
- Antique Plating
- ٠
- ٠





RELIE

Metal Finish

Metal Finish lapel pins are die struck in brass or iron, and offer sharp details and finishes that are perfect for businesses and corporations.

Metal Finish Pricing Includes:

- Bright Plating
- ٠ **Butterfly Clutch**
- 0.05" 0.063" thick
- 2D art

Additional Charges:

- Sandblasted Background \$0.20 (A)
- Antique Plating \$0.20 (A) •















Lapel Pins

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	4.62	3.27	2.35	1.86	1.51	1.36	1.21	
7/8"	4.68	3.08	2.41	1.93	1.59	1.47	1.38	
1"	4.78	3.19	2.49	2.05	1.76	1.61	1.40	
1-1/4"	5.50	3.84	3.15	2.68	2.39	2.24	1.95	
1-1/2"	6.44	4.64	3.85	3.46	3.15	2.96	2.81	







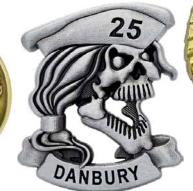














Lapel Pins

100

4.17

4.20

200

2.52

2.58

300

1.97

2.05

2.10

2.56

2.89

SIZE

3/4"

7/8"

Photo Etched

Photo Etched lapel pins are etched into brass, and then filled with soft enamel color that can be Pantone color matched.

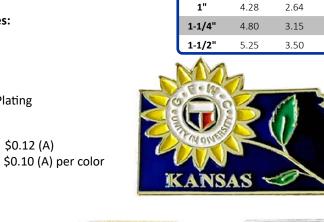
\$0.12 (A)

Photo Etched Pricing Includes:

- Four colors
- ٠ Butterfly Clutch
- 0.031" thick
- 2D art
- Only available in Bright Plating

Additional Charges:

- ٠ Epoxy Dome
- Additional Color ٠





500

1.57

1.63

1.70

1000

1.26

1.38

1.57

2500

1.09

1.15

1.26

5000

0.94

1.05

1.11

(7A)





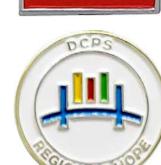






LEGACY FAMILY

Laureat



PHOENIX









Offset Printed

Printed Lapel Pins are perfect for complex color combinations. They are ideal for photo reproductions, or designs with gradient color blends or custom shapes.

Offset Printed Pricing Includes:

- Unlimited colors
- **Butterfly Clutch** •
- 0.031" thick •
- 2D art ٠
- ٠ Aluminum, brass, or iron material
- Epoxy dome ٠









Lapel Pins

SIZE	100	200	300	500	1000	2500	5000	(7A)
3/4"	5.37	3.17	2.26	1.57	1.07	0.77	0.65	
7/8"	5.39	3.19	2.31	1.61	1.09	0.79	0.71	
1"	5.43	3.23	2.33	1.65	1.15	0.88	0.73	
1-1/4"	5.60	3.40	2.49	1.82	1.30	1.05	0.88	
1-1/2"	5.64	3.54	2.54	1.87	1.34	1.11	0.90	





CONNECTICUT









Standard for all Lapel Pins

Art Charge: \$100 (A) per side if usable vector line art with converted type is not provided.

> For square pins, use next row pricing.

Additional tooling charges may apply for 3D and cutouts.

Production Time: 4 weeks from approved art plus delivery.

Magnetic backing available. Please call for quote.



Express Printed Pins

Express Printed Pins

Express Printed lapel pins are perfect for and exact logo reproduction. A printed c silver, or black finding and covered with They are available in nine different sizes

Express Printed Pin Pricing Includes:

- 0.03" thick
- Stock finding in gold, silver, or black ٠

Art Charge:

\$100 (A) if usable vector line art

with converted type is not

provided.

Available to ship five days after art approval.

Production begins the day after art approval.

MADE IN USA

- Butterfly Clutch ٠
- Individually polybagged ٠
- Poly Dome Insert ٠

or quick turnaround times disc is attached to a gold,	100	300	500	1000	2500	
h a protective poly dome.	4.24	2.45	2.10	1.92	1.75	J
s and seven shapes.						
k.	-R&D	STRAW, SO e your partner-o Snacks Squa	ad-		201	T D C 9





PURSUE GREATNESS

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INICAL

RAINER



Afilias

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G	DVALS	c		sq	UARES		JARES ED CORNERS	TRIA		REG	CTANGLES		ECTANGLES UNDED CORNERS
Part #	Size	Part#	Size	Part #	Size	Part #	Size	Part #	Size	Part #	Size	Part #	Size
OV-1	7/8" X 3/4"	CR-1	3/4"	SQ-1	3/4"	SRC-1	3/4"	TR-1	3/4"	RT-2	1" X 1/2"	RRC-1	1" X 3/4"
OV-2	1-1/4" X 3/4"	CR-2	7/8″	SQ-3	1″	SRC-2	1″			RT-3	1" X 3/4"	RRC-4	1-1/4" X 3/4"
OV-3	1-1/4" X 7/8"	CR-3	1″	SQ-4	1-1/4"	SRC-3	1-1/4″			RT-4	1-1/4" X 1/2"	RRC-5	1-1/4" X 1"
		CR-4	1-1/4"	SQ-5	1-1/2"					RT-5	1-1/4" X 3/4"		
		CR-5	1-1/2"							RT-6	1-1/4" X 1"		
										RT7	1-1/2" X 1"		

5 Day Service										
100	300	500	1000	2500						
4.24	2.45	2.10	1.92	1.75						

Express Printed Coins

Express Printed Coins are perfect when you need a custom coin, but you don't have four weeks.

Express Printed Coin Pricing Includes:

PC-1 thru PC-2:

•

- Bright gold or silver plating ٠
- Milled Edges ٠
- Poly Dome insert front and back ٠
 - Individually polybagged
- PC-3 thru PC-4:
- Antique gold or silver plating ٠
- Diamond cut border •
- Milled Edges ٠
- Poly Dome insert front and back ٠ PC-1 thru PC-4 for inserts only



Bright Gold Bright Silver





Antique Gold Antique Silver

Express Printed Medals

Express Printed Medals are available in two different insert sizes, and come with a poly dome. Available finishes are Bright Gold, Silver, Bronze, and Black.

Art Charge:	A
\$100 (A) if usable vector line art	All.
with converted type is not	All a
provided.	NA
provided.	11 (8)
Available to ship five days	V
after art approval.	
Production begins the day after	
art approval.	
0000000	

MADE IN USA







Express Printed Coins & Medals

SIZE	100	300	500	1000	2500
1.75" w/1.5" insert	5.88	4.96	4.62	4.30	4.12
2" w/1.75" insert	6.34	5.42	5.08	4.78	4.35

Printed Inserts

SIZE	100	300	500	1000	2500
1.5" insert	4.56	3.46	3.16	2.81	2.74
2" insert	5.22	4.16	3.82	3.36	3.20

Color Cast Print

Custom Ribbons

Printed Ribbons

Printed Ribbon Pricing Includes:

 One color text or art printed on one side of a stock color ribbon, and a jump ring.

Additional Charges:

- Snap Clip \$0.14 (A)
 Sewn In \$0.20 (A)
- Sewn InSet up fee
- Set up fee \$60 (A)
 Custom color match \$90 (A)

Stock Colors:



Metallic Ink = \$0.14 (A) extra per piece.

Full Color Ribbons

- Full Color Ribbon Pricing Includes:
- One side of art and a jumpring.

Additional Charges:

٠	Snap Clip	\$0.14 (A)
٠	Sewn In	\$0.20 (A)
٠	Set up fee	\$60

All pricing is for ribbons attached to Catania products only. Call for quote if needed in bulk.

Standard for Printed and Full Color Ribbons:

Art Charge: \$100 (A) if usable vector line art with converted type is not provided.

Production Time for Printed and Full Color: 4-5 weeks from approved art plus delivery.





Ribbons and Lanyards

1-1/2" X 38" Ribbons

Ribbons in a variety of color combinations. Sewn into "V" shape with brass jump ring.



Blank Lanyards 3/4"x 35" w/ lobster claw attachment



	100	250	500	1000	30	00	5000	(6A)
1-1/2" x 38"	0.84	0.82	0.80	0.78	0.	76	0.74	
		Ve	elcro - Ad	dd \$0.4	0			
				120604	ar Mari			
						ar Daris Antonio antonio		
Orange	Gold	Yell	ow	Gree	en	Теа	1	Dark Green
		推进						
Light	Blue	Na	avy	Pur	ple	Maro	on	Pink
Blue	unuilland!!!	BI	ue					
			and the second					
Red/ Black	Red/ Blue	Orai Bla	nge/ ack	Oran Na	ige/ vy	Orang Blue	ge/ e	Gold/ Black
	and a second					-		
Gold/	Gold/	Go	old/	Gol	d/	Gold	1/	Green/
Navy	Blue	Dk G	Green	Gre	en	Maro		Blue
					1000			
Teal/ Black	Navy/ Lt Blue		ay/ ack	Gra Blu		Gray Maro		Gray/ Red
								- Teu
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				يت باغان ا				
White/ Maroon -	White/ Red		iite/ old	Whi Dk Gr		Whit Nav		White/ Black
		EFERSION NO.		000000000	0000000 10000000		000000	
	R/W/N	R/\	W/B	USA I	=lag	Rainb	ow	
				1-99	100-249	250	+ (3A)
		3/4" x	35"	1.52	1.28	1.04	1	
					111111			165556545
,								
5								
\sim	Bla	ck	Red	Or	ange	Yello	ow.	Green
)			1.1.1.1.1.1.1.1		1010-10 ¹⁰		_
n	5							
guin								
		Blue	P	urple	Pir	nk	Whit	e P a
								Pag

Custom Lanyards



Lanyard Pricing Includes:

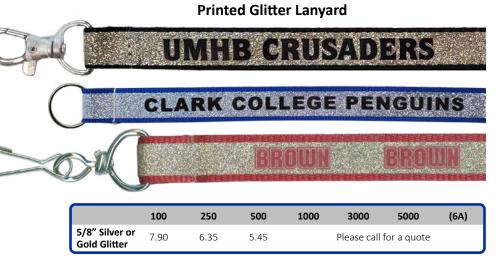
- 35-1/2" long lanyard
- One side of art/text ٠
- One color art/text •
- J-Hook attachment
- Stock color •

Additional Charges:

• Set up fee \$60(A)

Call for quote:

- Text or art on both sides
- Text or art with multiple colors
- ٠ Plastic badge holders
- Custom Pantone color match ٠



Stock Colors:



	Printed Polyester Lanyard							
		M A	NB A	Di	stri	ct (6 T	our
R				PRC	DUD .	TO B	EO	ASIS
			5	SPA	RTA	N N/	ATIO	N§
BCE	ÐI				MBUS INICAL LEGE			LUMBUS CHNICAL OLLEGE
		100	250	500	1000	3000	5000	(6A)
	5/8" & 3/4" 1 Color	4.25	2.62	1.74	1.41	1.24	1.14	
	1" 1 Color	4.29	2.47	1.76	1.46	1.28	1.21	

Printed Tube Strap Lanyard

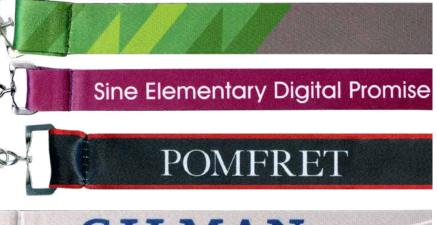




Wristlets available in 7". Please call for quote.

Custom Lanyards

Full Color Lanyards





GILMAN Greyhounds

GILMAN Greyhounds

	100	250	500	1000	3000	5000	(6A)
5/8" & 3/4"	3.32	1.85	1.34	1.09	0.94	0.86	
1"	3.44	1.97	1.47	1.22	1.07	0.97	

Woven Polyester Lanyard





	100	250	500	1000	3000	5000	(6A)
5/8" 1 Color	6.53	3.71	2.84	2.31	1.98	1.87	
3/4" 1 Color	6.59	3.79	2.91	2.40	2.05	1.96	
1" 1 Color	6.81	3.99	3.13	2.60	2.27	2.16	







Academic Medals

Please call for quote.





Spanish Academic Medals











MATEMÁTIC











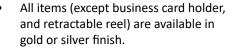






SIZE	100	300
Excelencia (3")	3.50	2.85
Alto Honor (2 ¾")	3.30	2.75
Honor (2 ½")	3.10	2.55
Mención Honorífica (2 ½")	3.10	2.55
Cuadro De Honor (2 ¼")	2.35	1.95
Blank (2 ¼")	2.35	1.95
Religión (2 ¼")	2.35	1.95
Estudios Sociales (2 ¼")	2.35	1.95
Español (2 ¼")	2.35	1.95
Matemática (2 ¼")	2.35	1.95
Inglés (2 ¼")	2.35	1.95
Kindergarten (2 ¼")	2.35	1.95
Historia (2 ¼")	2.35	1.95
Ciencia (2 ¼")	2.35	1.95
Educación Física (2 ¼")	2.35	1.95
Don Q Español (2 ¼")	2.35	1.95
Salud (2 ¼")	2.35	1.95





Hat Clip





DST









Personalized Gift Sets



Bamboo Coasters

Bottle Openers

Pop2Now Bottle & Can Opener

One opener opens all pop top bottles and all pull tab cans, and can be customized with your logo or event.

Please call for a quote.

Open Cans & Bottles





Embroidered Patches

Embroidered Patches Pricing Includes:

- Nine colors per design ٠
- Merrow Border ٠
- Twill background •
- ٠ Sew on backing

Metallic Thread:

- 50% thread coverage:
- Add 15% to piece price
- 75% thread coverage:
- Add 20% to piece price
- 100% thread coverage:
- Add 25% to piece price

Backing:

please call for a quote.









Embroidered Patches

3" Embroid	3" Embroidered Patches									
Coverage	100	250	500	1001	1501	2500	(6A)			
75%	3.63	2.06	1.57	1.22	1.05	0.88				
100%	4.07	2.40	1.87	1.39	1.22	1.05				
4" Embroid	ered Patcl	nes								
Coverage	100	250	500	1001	1501	2500	(6A)			
75%	4.37	2.67	2.04	1.60	1.36	1.22				
100%	5.12	3.13	2.46	1.83	1.57	1.39				
5" Embroid	ered Patcl	nes								
Coverage	100	250	500	1001	1501	2500	(6A)			
75%	5.69	3.63	2.90	2.33	2.02	1.76				
100%	6.66	4.30	3.49	2.83	2.33	2.08				

First Responders

Coins & Medallions































First Responders

Coins & Medallions Custom Shapes

First Responders

3D Sculpted









Bottle Openers





NELAND BO

OFFIC

6 0.Up

KF ARMORY







First Responders

Soft PVC Patches

First Responders



First Responders

Lapel & Collar Pins









custom printing



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Nickel plate:

AOT000060

Different Styles of Medals 2-D Line Art The artwork on the medal or coin is a two dimensional drawing. Photo Image We take a photograph and cast that image directly into the piece. *SPIN CAST ONLY Sample Photo NO DIE 3-D CHARGES! A three dimensional mold sculpted to the exact likeness of your photo. 3-D Add On Multi Level Add On Add a 3-D figure from a sample 1/32" add ons are attached to furnished by you, or use one of the item, allowing for smooth flat our many stock items to make a levels that are higher than the new design. raised border. SCULPTED ELEMENT ADD-ON LEVEL BASE ON TOP OF ABOVE BASE BASE LEVEL VIEW -----SIDE VIEW SIDE VIEW Cut Out **Color Fill** Medals and coins can have an area that is cut out of the design for a see thru effect. Not available on all designs. **Epoxy Color Fill** Gray Yellow Black White Maroon Red Light Orange Light Green Red Green AM FINA

Design Options







Spin Cast Textures



Lasered Multi Level



Multiple textured levels can be lasered into your design to add different depths. Not available with all designs.



SIDE VIEW



BASIC GUIDELINES FOR SETTING UP ARTWORK

RASTER IMAGES

Pixels are individual blocks of unique colors placed together to make up a raster image. Pixel-based images can come from a digital camera, scanner, or downloaded from the internet.

Individual components of these images cannot be separated or altered, and resolution diminishes when enlarged. While an image may look fine when it is small, it will look blurry and distorted when the size is increased.

If an image is enlarged and it gets blurry or you can see the individual blocks of color, it is a raster image.

Raster images commonly have the file extensions: .bmp, .jpg, .png, or .tiff.

VECTOR IMAGES

Nodes are the points in computer drawn lines that make up a vector image. Lines can be curved or straight, and make any shape that is desired. Node-based images are usually created in a graphics program such as Adobe Illustrator, Corel Draw, and Macromedia Freehand.

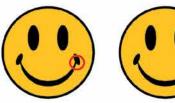
Individual components of these drawn images can be separated, colors can be changed, and the size can be increased with no loss of resolution.

A vector image can only be truly manipulated in a vector graphics program. If you are given a file with a graphics program extension, it must be checked to make sure it is true vector art. For example, a bitmap can be saved as a graphics file, but when it is opened it is not vector art, it's still a bitmap inside the file.

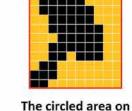
Common examples of vector images have the file extensions .eps, .ai, .cdr, & .pdf.



RASTER IMAGE VECTOR IMAGE



Both images look identical at this size. Note the circled area on the smiley face.



The circled area on the raster image has the vector image has increased by 1000%. increased by 1000%, which results in poor and caused no change in resolution.



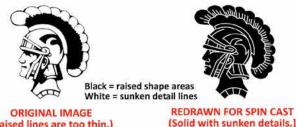
The color can also be changed.

Artwork is generally set up in a 2:1 size ratio. Small items like lapel pins are setup in a 3:1 ratio.

resolution.

SPIN CAST ITEMS:

The best way to produce artwork for a spin cast product is by using raised SOLID shapes, and sinking detail lines into those shapes. When setting up spin cast art, any raised lines should be at least 0.035" thick, unless it is a color filled area, which must be a minimum of 0.06". Sunken detail lines should generally be at least 0.01" thick.



REDRAWN FOR DIE CAST/STRUCK

(Raised lines with multiple color fills.

(Raised lines are too thin.)



The die struck or die cast production process allows us to produce much thinner raised lines than we are able to with spin cast items. This allows us to produce more details and use more color. Raised lines surrounding areas for color filling are generally as small as 0.02", and sunken detail lines are about the same as spin cast, at 0.01".

ACKNOWLEDGEMENT:

All orders are acknowledged in writing by fax or email. If you do not receive an acknowledgement from Catania Medallic Specialty, Inc., you must contact customer service to make sure your order was

received and processed. It is the customer's responsibility to ensure their order has been received. GENERAL INFORMATION:

All medals are furnished without attachments as a standard.

Minimum order charge on all items except stock medals is \$80.00 (A).

No returns or credits are permitted without authorization by Catania Medallic Specialty, Inc. All tooling and molds are the property of Catania Medallic Specialty, Inc. and are not invoiced. All products (except embroidered patches) are measured from the two longest points. Catania Medallic Specialty, Inc. cannot guarantee the return or condition of any samples submitted by customers.

PAYMENT TERMS:

New customers are required to complete the Assignment of Credit Card Number Form which will be kept on file.

First time orders require prepayment which can be made by check, Visa, Master Card, or Discover. We will require a 50% down payment and the remainder plus shipping charges will be billed when the order is shipped

A finance charge of 1.5% per month will be added to all past due account balances.

NET 30:

To establish Net 30 Terms, our credit application must be submitted for approval.

CREDIT CARDS:

Payments made by credit card after 30 days terms will automatically incur a 2% fee charge. We accept Visa, Master Card, and Discover. NSF CHECKS:

Checks returned due to Non Sufficient Funds will be billed a \$100.00 fee (A).

CANCELLATION CHARGES

Orders that are cancelled will be charged a minimum \$50.00 (A) fee in addition to charges for all work done to date of cancellation. DELIVERY:

NEW ORDERS: 4-5 weeks plus delivery. Artwork for new orders must be approved within three days of receipt. Any delay in approving art may result in your order not shipping as scheduled, and rush charges and/or expedited shipping may be needed. Rush charges below are for spin cast items only. For other products, please call for availability. Artwork for rush orders must be approved within 24

hours of receipt Any delay in approving art may result in your order not shipping as scheduled and/or expedited shipping.

All rush orders require pre-approval by Catania Medallic Specialty, Inc.



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REORDERS: 3 weeks plus delivery as reorders.

SAMPLE RUN:

call for quote FINISHES:

are engraving.

THICKNESS:

furnished art.

acceptable

formats

All spin cast items are a standard 1/8" thick. For additional thickness, multiply length x width x added thickness (1/8") and add to the base price of medal. (1/4" max thickness)

RUSH ORDERS: Any NEW ORDER shipped under 4

1-2 business days: 100% rush charge 3-7 business days: 50% rush charge 8-14 business days: 30% rush charge 15-19 business days: 20% rush charge Minimum rush charge is \$100 (A).

Orders that require text or art changes do not qualify

RUSH ORDERS: Any REORDER shipped under 3 weeks 1-2 business days: 100% rush charge 3-7 business days: 50% rush charge

8-14 business days: 20% rush charge Minimum rush charge is \$100 (A)

A sample run order includes one side of artwork and 3 finished pieces. Delivery is approximately 3 weeks,

Standard spin cast finishes are antique gold, antique silver, and antique bronze. Other finishes are available upon request. Please call for quote.

Spin cast, zinc, single-faced medals may have a fine texture on back side. Please advise the factory if you

ARTWORK CHARGES:

\$100.00/ per side (A) includes up to 2 free revisions. Per hour fee applied after 2nd revision.

\$50.00/ per hour (A) for adjustments to customer's

*If you are furnishing artwork for custom medals, it must be black and white electronic vector art. All artwork should be submitted with all fonts converted to outlines or curves. Auto traced images are NOT

*If you are furnishing artwork for custom patches, lanvards, or lapel pins, it must be full color electronic vector art with PMS colors. All fonts should be converted to outlines or curves. Auto traced images are NOT acceptable.

Emailed art and CDs are accepted in the following

ILLUSTRATOR CS5 - COREL DRAW 14

If submitting jpeg art, art fees will apply to convert to vector format.

Catania Training Tools



Catania Website

SPECIAL TOOLING SPIN CAST:

1) Photo Image Processing. We can take your digital photo and cast that image into medal. Add to art charges-----\$40.00 (A) 2) Cut out of 3-D figure from a sample medal or use of a stock figure added to new design. One time tooling charge -- \$40.00 (A) Add \$0.10 flat rate per piece finishing charge (A) 3) Multi leveling of a 2nd or 3rd level to simulate a 3-D effect. Per level tooling charge ---\$40.00 (A) Add \$0.10 flat rate per piece finishing charge (A) Add \$0.06 flat rate per level material charge (A) 4) Cut out of the background for a see through effect. One time charge -----\$40.00 (A) 5) Date change on artwork or existing pattern. Tooling charge -----\$40.00 (A) 6) Patterns made in error due to customer's change in design.

Charge per pattern -----\$40.00 (A) SHIPPING & HANDLING:

All items are F.O.B. Avon Lake, OH and will be shipped United Parcel Service. Shipments will be prepaid and the freight will be added to invoice. If credit terms are not established by date of shipping, your order may be delayed until payment has been received. Catania Medallic Specialty, Inc. assumes no responsibility of damages due to carrier handling. Shipments that have split ship dates or destinations will be subject to a \$5.00 charge per date or destination. Due to the custom manufacturing process of your order, standard delivery times as noted in catalog may have to be adjusted due to unforeseen circumstances. Special shipping may be needed to meet your event date. DISCLAIMER:

The factory assumes that the purchaser has permission for use of all logos and designs to be used on their products. The purchaser agrees to assume all liabilities for actions taken against factory for patent or copyright infringements. The factory will bear no liability for infringements. We the factory, reserve the right to use images of products we produce for advertising and display purposes unless specified in writing by customer at the time the order is placed. MATERIALS:

Catania Medallic Specialty offer 6 different material options: lead alloy, zinc, brass, copper, iron, and aluminum

Medals shipping to California or Minnesota, as well as those intended for children 12 years of age and under, must be lead-free

WARRANTY:

Catania Medallic Specialty, Inc. guarantees that all products have been inspected for quality before leaving the factory. If a claim is to be made, it must be submitted in writing to the factory no later than 15 days from receipt of order. Catania Medallic Specialty, Inc. will have the final decision of all claims made.

